



Test Report: XLG-100-H

100W Constant Power Mode LED Driver

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

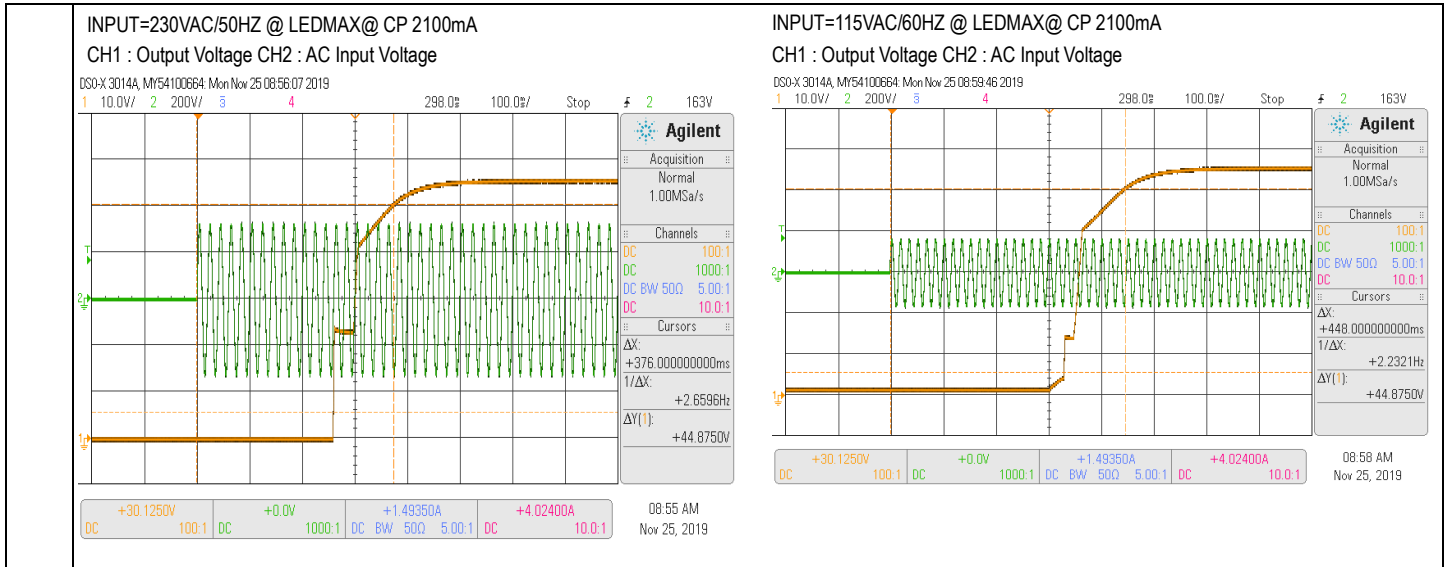
■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|----------------------------|--|--|---|
| 1 | CURRENT TOLERANCE | ±5% | I/P:230VAC O/P:LEDmax/ LEDmin CP: 2100mA & 2780mA Ta:25°C | CP2100mA: 2.095A/230VAC@CV MAX-1V 2.133A/230VAC@CV MIN 1.57% CP 2780mA: 2.805A/230VAC@CV MAX-1V 2.805A/230VAC@CV MIN 0.90% |
| 2 | FULL POWER CURRENT RANGE | 1750~2780mA | I/P: 230VAC O/P:LEDmax CP: 2100mA & 2780mA Ta:25°C | 59.14V/2100mA/230VAC 59.12V V/2780mA/230VAC |
| 3 | CONSTANT POWER | O/P : 100W | I/P : 230 VAC O/P : Vo×Io | TEST : OK |
| 4 | OPEN CIRCUIT VOLTAGE (max) | 60V | I/P: 230VAC O/P:NO LOAD CP: 1750mA Ta:25°C | 57.7V |
| 5 | CONSTANT CURRENT REGION | CP 2100mA: 27V~ 47.6V CP 2780mA: 27V~ 36V | I/P: 230VAC O/P: CVmax CP: 2100mA & 2780mA Ta:25°C | CP 2100mA: 8V~47.6 V/230VAC CP 2780mA: 8.7V~ 36V /230VAC |
| 6 | CURRENT ADJ. RANGE | 875mA~2780mA | I/P: 230VAC O/P:CVmin& CVmax-1V CP: 2780mA Ta:25°C | 641mA~3173mA/230VAC@CV MAX-1V 642mA~3172mA /230VAC@CV MIN |
| 7 | CURRENT RIPPLE | 3.0% max. | I/P: 230VAC O/P:LEDmax CP: 2100mA & 2780mA Ta:25°C | CP 2100mA: 0.87% CP 2780mA: 0.68% |
| 8 | SET UP TIME | 230VAC/ 500 ms (Max) 115VAC/ 1200 ms (Max) | I/P: 230VAC I/P: 115VAC O/P:LEDmax CP 2100mA Ta:25°C | 230VAC/376ms 115VAC/ 448ms |



9 DIMMING OPERATION (for AB-Type)

- Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 0 ~ 10Vdc, or 10V PWM signal or resistance.
- Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.
- Dimming source current from power supply: 100uA (typ.)

☉ Applying additive 0 ~ 10VDC

"DO NOT connect "DIM- to Vo-"

☉ Applying additive 10V PWM signal (frequency range 100Hz ~ 3KHz):

"DO NOT connect "DIM- to Vo-"

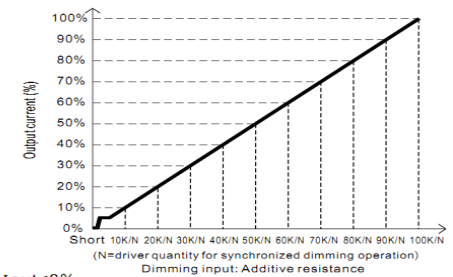
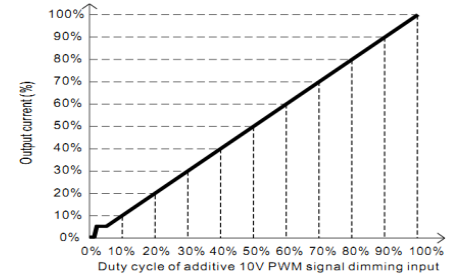
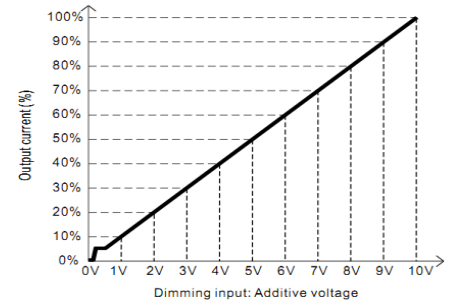
☉ Applying additive resistance:

"DO NOT connect "DIM- to Vo-"

Note : 1. Min. dimming level is about 8% and the output current is not defined when 0% < I_{out} < 8%.
2. The output current could drop down to 0% when dimming input is about 0kΩ or 0Vdc, or 10V PWM signal with 0% duty cycle.

I/P : 230 VAC O/P : DIMMING TEST

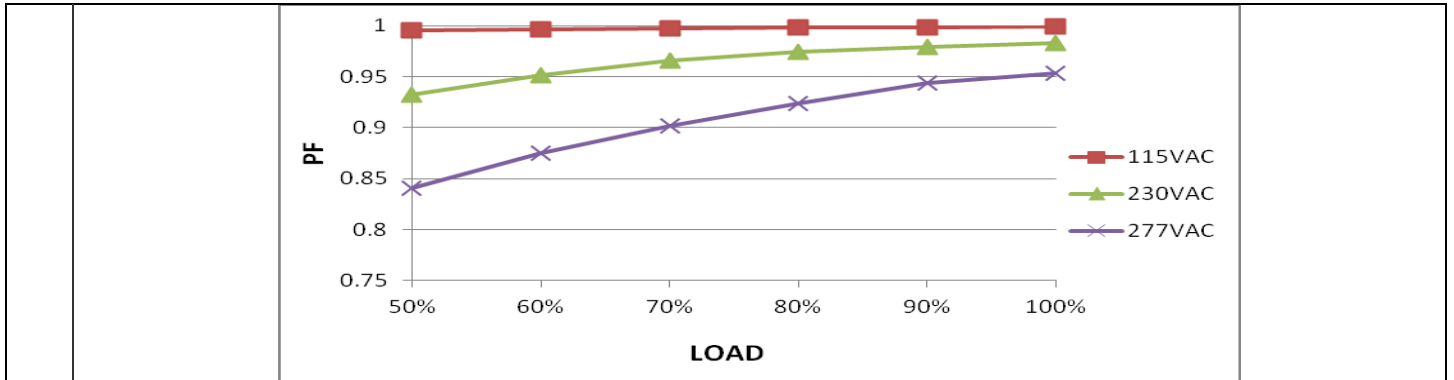
| | V | 0V | 1V | 2V | 3V | 4V | 5V | 6V | 7V | 8V | 9V | 10V | OPEN |
|---|----------------|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|----------|----------|
| 1 | Output Current | 0.0000 0A | 0.233 A | 0.42 9A | 0.626A | 0.856A | 1.054A | 1.268A | 1.467A | 1.700A | 1.916A | 2.104A | 2.104A |
| | % | 0.00% | 11.10 % | 20.4 3% | 29.81 % | 40.76 % | 50.19 % | 60.38 % | 69.86 % | 80.95 % | 91.24 % | 100.19 % | 100.19 % |
| | PWM | 0% | 10% | 20% | 30% | 40% | 50% | 60% | 70% | 80% | 90% | 100% | OPEN |



| | | | | | | | | | | | | | |
|------------------|------------------------|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|----------|----------|
| 3 | Output Current (100Hz) | 0.0000 0A | 0.249 A | 0.44 6A | 0.643A | 0.873A | 1.071A | 1.269A | 1.501A | 1.700A | 1.909A | 2.104A | 2.104A |
| | % | 0.00% | 11.86 % | 21.2 4% | 30.62 % | 41.57 % | 51.00 % | 60.43 % | 71.48 % | 80.95 % | 90.90 % | 100.19 % | 100.19 % |
| | R | Short | 10K | 20K | 30K | 40K | 50K | 60K | 70K | 80K | 90K | 100K | OPEN |
| | Output Current | 0.0000 0A | 0.250 A | 0.44 6A | 0.644A | 0.841A | 1.071A | 1.269A | 1.468A | 1.667A | 1.900A | 2.104A | 2.104A |
| | % | 0.00% | 11.90 % | 21.2 4% | 30.67 % | 40.05 % | 51.00 % | 60.43 % | 69.90 % | 79.38 % | 90.48 % | 100.19 % | 100.19 % |
| TEST RESULT : OK | | | | | | | | | | | | | |

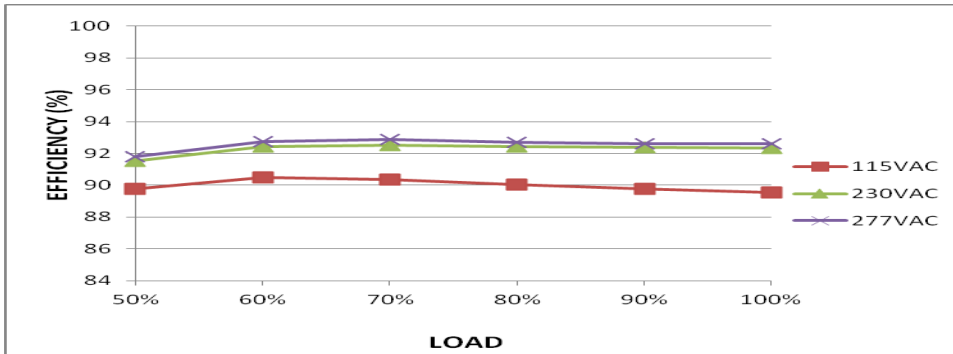
INPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|-----------------------|---|--|---|
| 1 | INPUT VOLTAGE RANGE | 100VAC~305 VAC | I/P:TESTING O/P:LEDmax CP 2100mA Ta:25°C | 71V~305 V |
| | | | I/P: LOW-LINE-3V=97V HIGH-LINE+10V=315 V O/P: LEDmax / LEDmin CP 2100mA (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE) | (1).TEST:OK (2).TEST :OK |
| 2 | INPUT FREQUENCY RANGE | 47HZ ~63 HZ NO DAMAGE | I/P: 100VAC ~305VAC O/P: LEDmax ~ LEDmin CP 2100mA Ta:25°C | TEST:OK |
| 3 | INPUT CURRENT (TYP) | 277VAC/ 0.42A 230VAC/ 0.5 A 115VAC/ 1.1A | I/P: 277VAC /230VAC/115VAC O/P:LEDmax CP 2100mA Ta:25°C | I =0.404A/ 277VAC I =0.476A/ 230VAC I =0.964A/115VAC |
| 4 | POWER FACTOR(TYP) | 0.92/277 VAC LEDMAX 0.95/230 VAC LEDMAX 0.97/115 VAC LEDMAX | I/P: 277VAC/230VAC/115VAC O/P:LEDmax CP 2100mA Ta:25°C | PF= 0.961/277V/100%LOAD PF=0.983/230V/100%LOAD PF=0.999/115V/100%LOAD |
| | P.F vs LOAD | | | |



| | | | | |
|---|------------------|-----|---|--------|
| 5 | EFFICIENCY (TYP) | 91% | I/P: 230VAC O/P: LEDmax CP 2100mA Ta: 25°C | 92.32% |
|---|------------------|-----|---|--------|

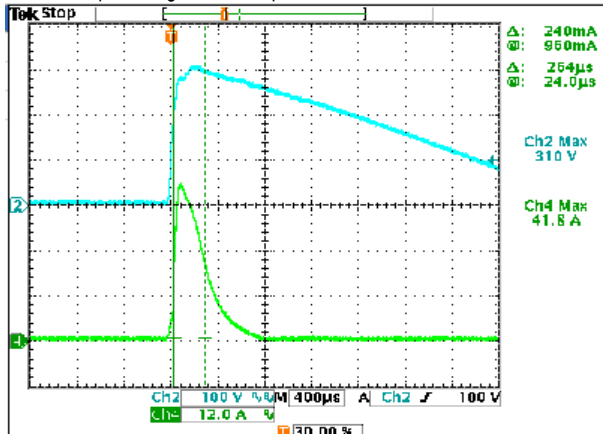
EFFICIENCY vs LOAD



| | | | | |
|---|----------------------|--|---|--|
| 6 | INRUSH CURRENT (TYP) | 230V/ 50A COLD START (twidth=300 us measured at 50% Ipeak) COLD START | I/P: 230VAC O/P: LEDmax CP 2100mA Ta: 25°C | I = 41.8A / 230VAC T50 = 264 μS |
|---|----------------------|--|---|--|

INPUT=230VAC/ 50HZ @ LEDMAX

CH2 : AC Input Voltage CH1 : Input current



| | | | | |
|---|---------------------------|---|--|---|
| 7 | TOTAL HARMONIC DISTORTION | THD < 10% @ load, ≥ 50% at 230VAC/115VAC, load, ≥ 75% at 277VAC | I/P : 277VAC I/P : 230VAC I/P : 115VAC O/P : 50%/75% LOAD CP 2100mA Ta : 25°C | THD : 8.52 % 277V 75% THD : 7.41 % 230V 50% THD : 4.15 % 115V 50% |
|---|---------------------------|---|--|---|

THD vs LOAD

| | | <table border="1"> <caption>THD(%) vs LOAD Data</caption> <thead> <tr> <th>LOAD</th> <th>115VAC</th> <th>230VAC</th> <th>277VAC</th> </tr> </thead> <tbody> <tr> <td>50%</td> <td>4.2</td> <td>7.5</td> <td>15.0</td> </tr> <tr> <td>60%</td> <td>3.8</td> <td>6.0</td> <td>12.0</td> </tr> <tr> <td>70%</td> <td>3.5</td> <td>5.2</td> <td>9.5</td> </tr> <tr> <td>80%</td> <td>3.2</td> <td>4.5</td> <td>8.0</td> </tr> <tr> <td>90%</td> <td>3.0</td> <td>4.0</td> <td>7.5</td> </tr> <tr> <td>100%</td> <td>2.8</td> <td>3.5</td> <td>6.5</td> </tr> </tbody> </table> | | | LOAD | 115VAC | 230VAC | 277VAC | 50% | 4.2 | 7.5 | 15.0 | 60% | 3.8 | 6.0 | 12.0 | 70% | 3.5 | 5.2 | 9.5 | 80% | 3.2 | 4.5 | 8.0 | 90% | 3.0 | 4.0 | 7.5 | 100% | 2.8 | 3.5 | 6.5 |
|------|---------------------------|--|---|----------------------------------|------|--------|--------|--------|-----|-----|-----|------|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|
| LOAD | 115VAC | 230VAC | 277VAC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 50% | 4.2 | 7.5 | 15.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 60% | 3.8 | 6.0 | 12.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 70% | 3.5 | 5.2 | 9.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 80% | 3.2 | 4.5 | 8.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 90% | 3.0 | 4.0 | 7.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 100% | 2.8 | 3.5 | 6.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | LEAKAGE CURRENT | <0.75mA / 277VAC | I/P : 277 VAC O/P : NO LOAD Ta : 25°C | L-FG : 0.175mA N-FG : 0.175mA | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | STANDBY POWER CONSUMPTION | STANDBY POWER CONSUMPTION <0.5W for AB -Type(Dimming Off) | I/P : 230 VAC O/P : STANDBY(AB) Ta : 25°C | 0.2575W/AB | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

PROTECTION FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|--|---|--|---|
| 1 | OVER VOLTAGE PROTECTION | 66V~90V | I/P: 305VAC I/P: 230VAC I/P: 100VAC CP 1750mA O/P: MIN LOAD Ta:25°C | 69.92V / 305VAC 69.92V/ 230VAC 69.91V/ 100VAC PROTECTION TYPE : Shut down output voltage, re-power on to recovery |
| 2 | OVER TEMPERATURE PROTECTION | NO DAMAGE | I/P: 305VAC I/P: 100VAC O/P: LEDmax CP 1750mA Ta:25°C | O.T.P. Active PROTECTION TYPE : Shut down output voltage, re-power on to recovery |
| 3 | SHORT PROTECTION | SHORT EVERY OUTPUT 1 HOUR NO DAMAGE | I/P: 305VAC I/P: 100VAC O/P: LEDMAX CP: 1750mA & 2780mA Ta:25°C | NO DAMAGE PROTECTION TYPE : Hiccup mode or Constant current limiting, recovers automatically after fault condition is removed |
| 4 | Over Power Protection (For XLG-100) | 105%-150% | I/P: 305VAC I/P: 230VAC I/P: 100VAC O/P: 1750mA & 2780mA Ta:25°C | 134%/ 305VAC 134%/ 230VAC 134%/ 100VAC PROTECTION TYPE : Constant current limiting, recovers automatically after fault condition is removed |
| 5 | INPUT OVER VOLTAGE (for XLG-100I only) | 320 ~ 390VAC (Shut down output voltage when the input voltage exceeds protection voltage Can survive input voltage | I/P : TESTING O/P: FULL LOAD Ta:25°C | PASS |

| | | | | |
|--|--|-------------------------------|--|--|
| | | stress of 440Vac for 48 hours | | |
|--|--|-------------------------------|--|--|

COMPONENT STRESS TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|--|-----------------------------|--|--|
| 1 | PWM Transistor (D to S) or (C to E) Peak Voltage | Q3 Rated: 7.5A /600V | I/P:High-Line +3V =308V I/P:Low-Line -3V = 97V AC ON/OFF CP: 1750mA&2780mA VDS: O/P: (1)LEDmax (2) LEDmin (3) Output Short (4)LED min dimming on/off Ta:25°C | 308V CP: 1750mA VDS: (1) 420V (2) 416V (3) 420V (4) 420V 97V CP: 1750mA VDS: (1) 432V (2) 432V (3) 424V (4) 432V CP: 2780mA VDS: (1) 448V (2) 448V (3) 480V (4) 448V |
| 2 | P.F.C DIODE | D5 Rated: 9A/600V | I/P:High-Line +3V =308V AC ON/OFF CP: 1750mA VDS: O/P: (1)LEDmax (2) LEDmin (3) Output Short (4)LED min dimming on/off | (1) 444V (2)440 V (3)439V (4) 443V |
| 3 | Diode Peak Voltage | D100 Rated: 15A/150V | I/P:High-Line +3V =308V AC ON/OFF CP: 1750mA VDS: O/P: (1)LEDmax (2) Output Short (3) burst mode Ta:25°C | CP: 1750mA VDS: (1) 110.3V (2) 2.75V (3) 117V |
| 4 | Control IC Voltage Test | PWM IC U2 Rated 30V | I/P:High-Line +3V =308V AC ON/OFF CP: 1750mA VDS: O/P: (1)LEDmax (2) LEDmin (3) Output Short | U2 (1) 25.7V (2) 25.7V (3) 18.3V (4) 18.7V (5) 25.7V |

| | | | | |
|---|-------------------------|---------------------------------|---|--|
| | | | (4)NO LOAD VRmin.LOW LINE (5)OVP Ta:25°C | |
| 5 | PFC Transistor | Q1 Rated 12.5A/700V | I/P : High-Line +3V =308V O/P: (1)Full Load (2)Output Short (3) Full Load continue | (1) 451V (2) 434V (3) 452V |
| 6 | Input Capacitor Voltage | C5 Rated : 47 μ F / 450V | I/P : High-Line +3V =308 V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta : 25°C | (1) 448V (2) 444V (3) 445V (4) 444V |

SAFETY TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|----------------------|--|---|--|
| 1 | WITHSTAND VOLTAGE | I/P-O/P : 3.75KVAC/min I/P-FG : 2KVAC/min O/P-FG : 1.5KVAC/min | I/P-O/P : 4.125 KVAC/min I/P-FG : 2.4 KVAC/min O/P-FG : 1.8 KVAC/min Ta : 25°C | I/P-O/P : 3.332mA I/P-FG : 3.533mA O/P-FG : 2.888mA NO DAMAGE |
| 2 | ISOLATION RESISTANCE | I/P-O/P : 500VDC>100M Ω I/P-FG : 500VDC>100M Ω O/P-FG : 500VDC>100M Ω | I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C | I/P-O/P : >9999G Ω I/P-FG : >9999 G Ω O/P-FG : >9999 G Ω NO DAMAGE |
| 3 | GROUNDING CONTINUITY | FG(PE) TO CHASSIS OR TRACE < 100 m Ω | 40A / 2min Ta:25°C | 17m Ω |

E.M.C TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|---|---|---|-------------------------------|
| 1 | HARMONIC | EN61000-3-2 CLASS C | I/P : 230VAC/50HZ O/P : FULL/50% LOAD Ta : 25°C | PASS |
| 2 | CONDUCTION | EN55015 | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | PASS Test by certified Lab |
| 3 | RADIATION | EN55015 | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | PASS Test by certified Lab |
| 4 | E.S.D | EN61000-4-2 LIGHT INDUSTRY Air : 8KV Contact : 4KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 5 | E.F.T | EN61000-4-4 LIGHT INDUSTRY INPUT : 2KV | I/P : 230VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 6 | SURGE | EN61000-4-5 LIGHT INDUSTRY L-N : 4KV L-PE : 6KV | I/P : 230VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 7 | Test by certified Lab & Test Report Prepare. Any contradictions of the test results please refer to the latest EMC test report. | | | |

LIABILITY TEST

ENVIRONMENT TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----|---|--|--|---|----|----------|--------------------------|-------------------------|---|------|--------|--------|---|----|--------|--------|---|-----|--------|--------|---|-----|--------|--------|---|------|--------|--------|---|-----|--------|--------|---|-----|--------|--------|---|----|--------|--------|---|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|----|--------|--------|----|-----|--------|--------|----|----|--------|---------|----|------|--------|--------|----|------|--------|---------|----|------|--------|--------|----|------|--------|--------|----|------|--------|--------|----|----|--------|--------|
| 1 | TEMPERATURE RISE TEST | MODEL : XLG-100-H 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 29.1°C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=60.3°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | <table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 29.1 °C</th> <th>HIGH AMBIENT Ta=60.3 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>ZNR3</td><td>52.5°C</td><td>84.4°C</td></tr> <tr><td>2</td><td>C1</td><td>55.1°C</td><td>86.7°C</td></tr> <tr><td>3</td><td>RT1</td><td>62.8°C</td><td>92.8°C</td></tr> <tr><td>4</td><td>LF2</td><td>57.6°C</td><td>89.6°C</td></tr> <tr><td>5</td><td>ZNR4</td><td>56.4°C</td><td>88.4°C</td></tr> <tr><td>6</td><td>BD1</td><td>56.9°C</td><td>88.7°C</td></tr> <tr><td>7</td><td>C10</td><td>56.0°C</td><td>88.2°C</td></tr> <tr><td>8</td><td>L2</td><td>61.1°C</td><td>93.0°C</td></tr> <tr><td>9</td><td>Q1</td><td>62.0°C</td><td>94.2°C</td></tr> <tr><td>10</td><td>C5</td><td>61.7°C</td><td>93.9°C</td></tr> <tr><td>11</td><td>D4</td><td>58.0°C</td><td>90.1°C</td></tr> <tr><td>12</td><td>D5</td><td>59.4°C</td><td>92.2°C</td></tr> <tr><td>13</td><td>Q2</td><td>63.1°C</td><td>96.8°C</td></tr> <tr><td>14</td><td>Q3</td><td>65.3°C</td><td>97.8°C</td></tr> <tr><td>15</td><td>R7</td><td>59.3°C</td><td>91.8°C</td></tr> <tr><td>16</td><td>U1</td><td>59.8°C</td><td>92.0°C</td></tr> <tr><td>17</td><td>U2</td><td>65.9°C</td><td>98.3°C</td></tr> <tr><td>18</td><td>C15</td><td>62.3°C</td><td>94.3°C</td></tr> <tr><td>19</td><td>T1</td><td>69.7°C</td><td>103.2°C</td></tr> <tr><td>20</td><td>D100</td><td>66.5°C</td><td>97.7°C</td></tr> <tr><td>21</td><td>D101</td><td>68.5°C</td><td>100.3°C</td></tr> <tr><td>22</td><td>U100</td><td>57.6°C</td><td>89.5°C</td></tr> <tr><td>23</td><td>C105</td><td>62.0°C</td><td>94.5°C</td></tr> <tr><td>24</td><td>C106</td><td>60.8°C</td><td>93.2°C</td></tr> <tr><td>25</td><td>TC</td><td>53.7°C</td><td>84.7°C</td></tr> </tbody> </table> | NO | Position | ROOM AMBIENT Ta= 29.1 °C | HIGH AMBIENT Ta=60.3 °C | 1 | ZNR3 | 52.5°C | 84.4°C | 2 | C1 | 55.1°C | 86.7°C | 3 | RT1 | 62.8°C | 92.8°C | 4 | LF2 | 57.6°C | 89.6°C | 5 | ZNR4 | 56.4°C | 88.4°C | 6 | BD1 | 56.9°C | 88.7°C | 7 | C10 | 56.0°C | 88.2°C | 8 | L2 | 61.1°C | 93.0°C | 9 | Q1 | 62.0°C | 94.2°C | 10 | C5 | 61.7°C | 93.9°C | 11 | D4 | 58.0°C | 90.1°C | 12 | D5 | 59.4°C | 92.2°C | 13 | Q2 | 63.1°C | 96.8°C | 14 | Q3 | 65.3°C | 97.8°C | 15 | R7 | 59.3°C | 91.8°C | 16 | U1 | 59.8°C | 92.0°C | 17 | U2 | 65.9°C | 98.3°C | 18 | C15 | 62.3°C | 94.3°C | 19 | T1 | 69.7°C | 103.2°C | 20 | D100 | 66.5°C | 97.7°C | 21 | D101 | 68.5°C | 100.3°C | 22 | U100 | 57.6°C | 89.5°C | 23 | C105 | 62.0°C | 94.5°C | 24 | C106 | 60.8°C | 93.2°C | 25 | TC | 53.7°C | 84.7°C |
| NO | Position | ROOM AMBIENT Ta= 29.1 °C | HIGH AMBIENT Ta=60.3 °C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | ZNR3 | 52.5°C | 84.4°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | C1 | 55.1°C | 86.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | RT1 | 62.8°C | 92.8°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | LF2 | 57.6°C | 89.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | ZNR4 | 56.4°C | 88.4°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | BD1 | 56.9°C | 88.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | C10 | 56.0°C | 88.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | L2 | 61.1°C | 93.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | Q1 | 62.0°C | 94.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | C5 | 61.7°C | 93.9°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | D4 | 58.0°C | 90.1°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | D5 | 59.4°C | 92.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 13 | Q2 | 63.1°C | 96.8°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | Q3 | 65.3°C | 97.8°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | R7 | 59.3°C | 91.8°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | U1 | 59.8°C | 92.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | U2 | 65.9°C | 98.3°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18 | C15 | 62.3°C | 94.3°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19 | T1 | 69.7°C | 103.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 20 | D100 | 66.5°C | 97.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 21 | D101 | 68.5°C | 100.3°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 22 | U100 | 57.6°C | 89.5°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 23 | C105 | 62.0°C | 94.5°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 24 | C106 | 60.8°C | 93.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 25 | TC | 53.7°C | 84.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | LOW TEMPERATURE TURN ON TEST | TURN ON AFTER 2 HOUR | I/P : 305VAC/100VAC O/P : FULL LOAD Ta= -45°C/-35°C | TEST : OK | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST | AFTER 12 HOURS IN CHAMBER ON CONTROL 60 °C NO DAMAGE | I/P : 305VAC O/P : FULL LOAD Ta=60 °C HUMIDITY= 95% R.H | TEST : OK | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | TEMPERATURE COEFFICIENT | ±0.03%/°C (0~60°C) | I/P : 230 VAC O/P : FULL LOAD | ±0.0026%/°C (0~60°C) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | STORAGE TEMPERATURE TEST | -40~+80°C | 1. Thermal shock Temperature : -50°C~ +125°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 200CYCLE 5. Input/Output condition : STATIC TEST : OK | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|----|--------------------------|---|---|
| 6 | THERMAL SHOCK TEST | -40~+60°C | 1. Thermal shock Temperature : -45°C~ +65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16CYCLE 5. Input/Output condition : 15cycle:230VAC/ FULL LOAD AC on 3 sec/AC off 1 sec TEST 1cycle:230VAC/ FULL LOAD Burn In Test TEST : OK |
| 7 | VIBRATION TEST | 10~ 500Hz, 5G 12min./1cycle, period for 72min. each along X, Y, Z axes | 1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 6G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C TEST : OK |
| 8 | CAPACITOR LIFE CYCLE | XLG-100-H : SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Tc= 80 °C LIFE TIME (2) I/P : 230VAC O/P : 75% LOAD Tc= 80 °C LIFE TIME (3) I/P : 230VAC O/P : 50% LOAD Tc= 80 °C LIFE TIME | (1) 39835 HRS (2) 55627 HRS (3) 63991 HRS |
| 9 | MTBF | Conducted by Parts Stress Analysis Prediction 2782.6K hrs min. Telcordia SR-332 (Bellcore) ; 276.4K hrs min. MIL-HDBK-217F (25°C) | |
| 10 | Ongoing Reliability Test | I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 50,000 hours | |

| TEST RESULT | TESTER | REVIEW | APPROVAL |
|-------------|------------|--------|----------|
| PASS | WUWQ/ZHOUB | WENF | LIUWY |