



Test Report: HRP-300N3-12

300W Ultra-High Peak Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

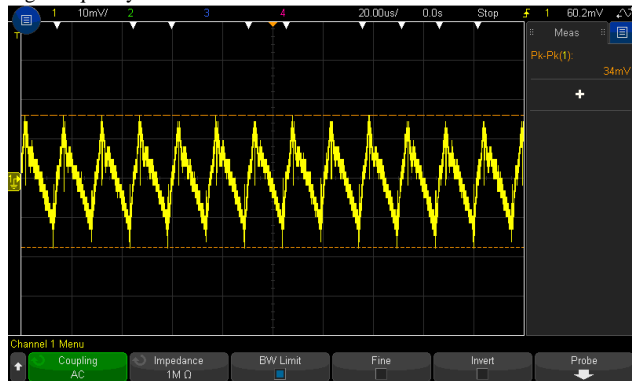
ENVIRONMENT TEST

DESIGN VERIFY TEST

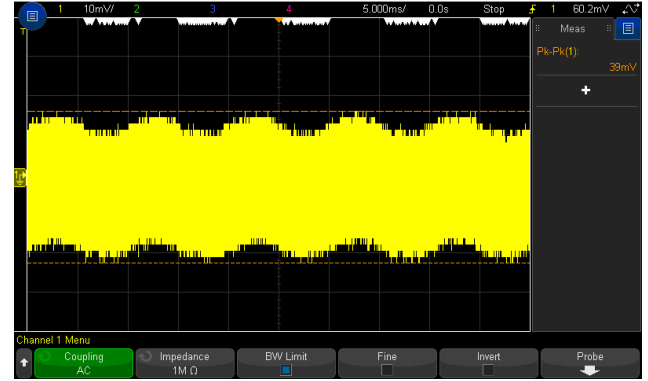
OUTPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|-------------------------------|--------------------|---|--|
| 1 | OUTPUT VOLTAGE ADJUST RANGE | CH1:10.2 V~ 13.8 V | I/P : 230VAC I/P : 115VAC O/P : MIN LOAD Ta : 25°C | 9.83V~ 14.61V/230VAC 9.83V~ 14.61V/115VAC |
| 2 | OUTPUT VOLTAGE(Max) TOLERANCE | V1:-1.0 % ~ +1.0 % | I/P: 85VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C | V1: -0.04 % ~ 0.02 % |
| 3 | LINE REGULATION (Max) | V1:-0.3 % ~ +0.3 % | I/P: 85VAC~ 264VAC O/P:FULL LOAD Ta:25°C | V1: -0.01 % ~ 0.01 % |
| 4 | LOAD REGULATION(Max) | V1:-0.5 % ~ +0.5 % | I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C | V1: -0.04 % ~ 0.02 % |
| 5 | OVER/UNDERSHOOT TEST | < ±5% | I/P: 230VAC O/P:FULL LOAD Ta:25°C | 0.8% |
| 6 | RIPPLE & NOISE(Max) | V1: 120mVp-p | I/P:230VAC O/P:FULL LOAD Ta:25°C | V1: 39mVp-p |

high frequency :



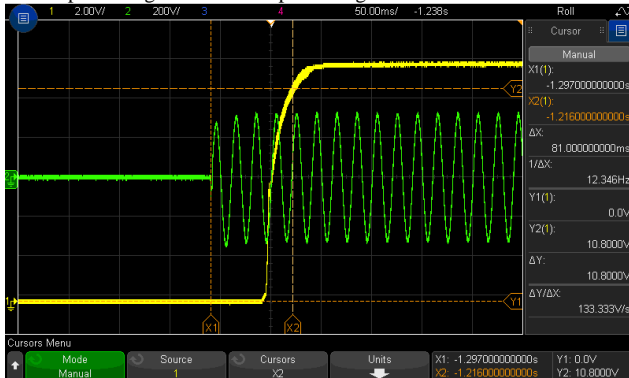
low frequency :



| | | | | |
|---|------------------|---------------------------------|--|-----------------------------------|
| 7 | SET UP TIME(Max) | 230VAC/ 1000ms 115VAC/2500ms | I/P : 230VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C | 230VAC/ 81 ms 115VAC/ 151.8 ms |
|---|------------------|---------------------------------|--|-----------------------------------|

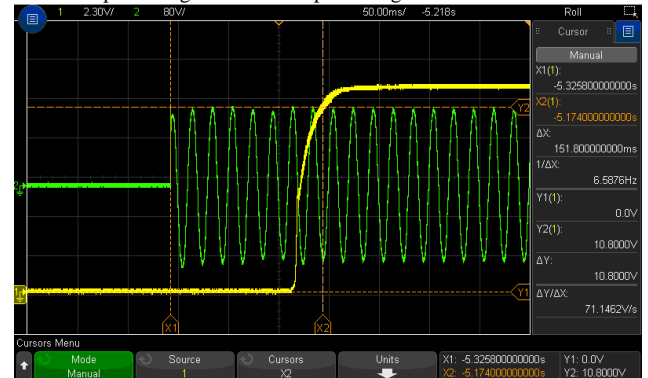
INPUT=230VAC/50HZ @ FULL LOAD

CH1 : Output Voltage CH3 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH3 : AC Input Voltage

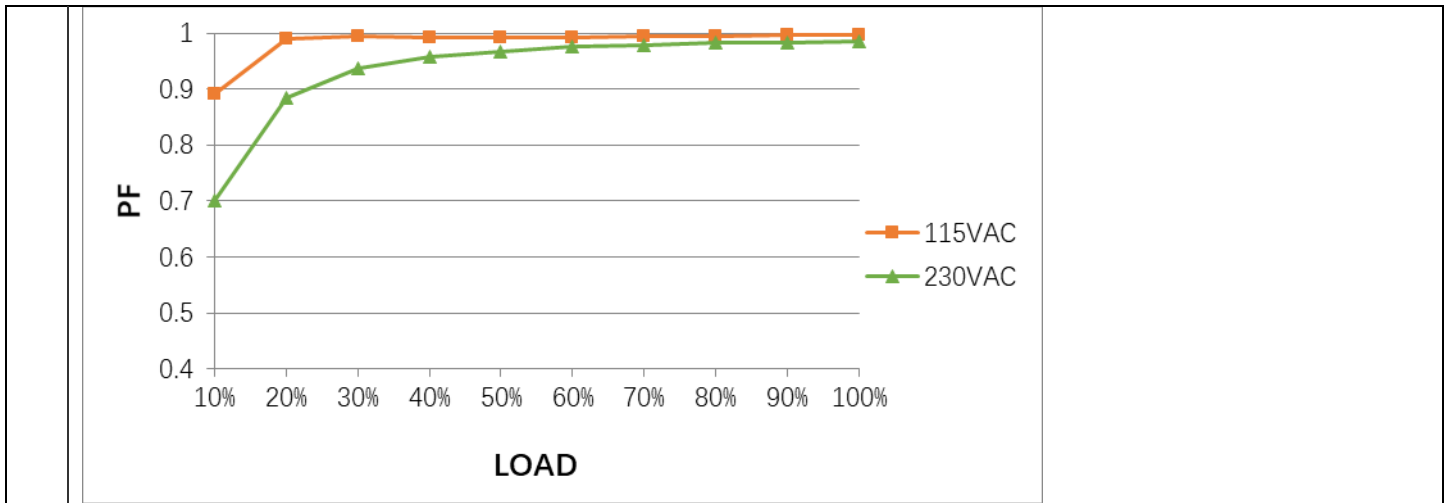


| | | | | |
|--|---------------------|----------------------------|---|--|
| 8 | RISE TIME (Max) | 230VAC/50ms 115VAC/50ms | I/P : 230VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C | 230VAC/ 23.6 ms 115VAC/ 23.31 ms |
| INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage | | | | INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage |
| 9 | HOLD UP TIME (Typ.) | 230VAC/16ms 115VAC/16ms | I/P : 230VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C | 230VAC/ 40.2 ms 115VAC/ 39.4 ms |
| INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH3 : AC Input Voltage | | | | INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH3 : AC Input Voltage |
| 10 | DYNAMIC LOAD | V1: 1200 mVp-p | I/P: 230VAC O/P: (1)FULL/50% LOAD 50%DUTY / 120HZ (2)FULL/50% LOAD 50%DUTY / 1KHZ Ta:25°C | 410mVp-p 310mVp-p |
| FULL /50% LOAD 50%DUTY / 120HZ | | | | FULL /50% LOAD 50%DUTY / 1KHZ |

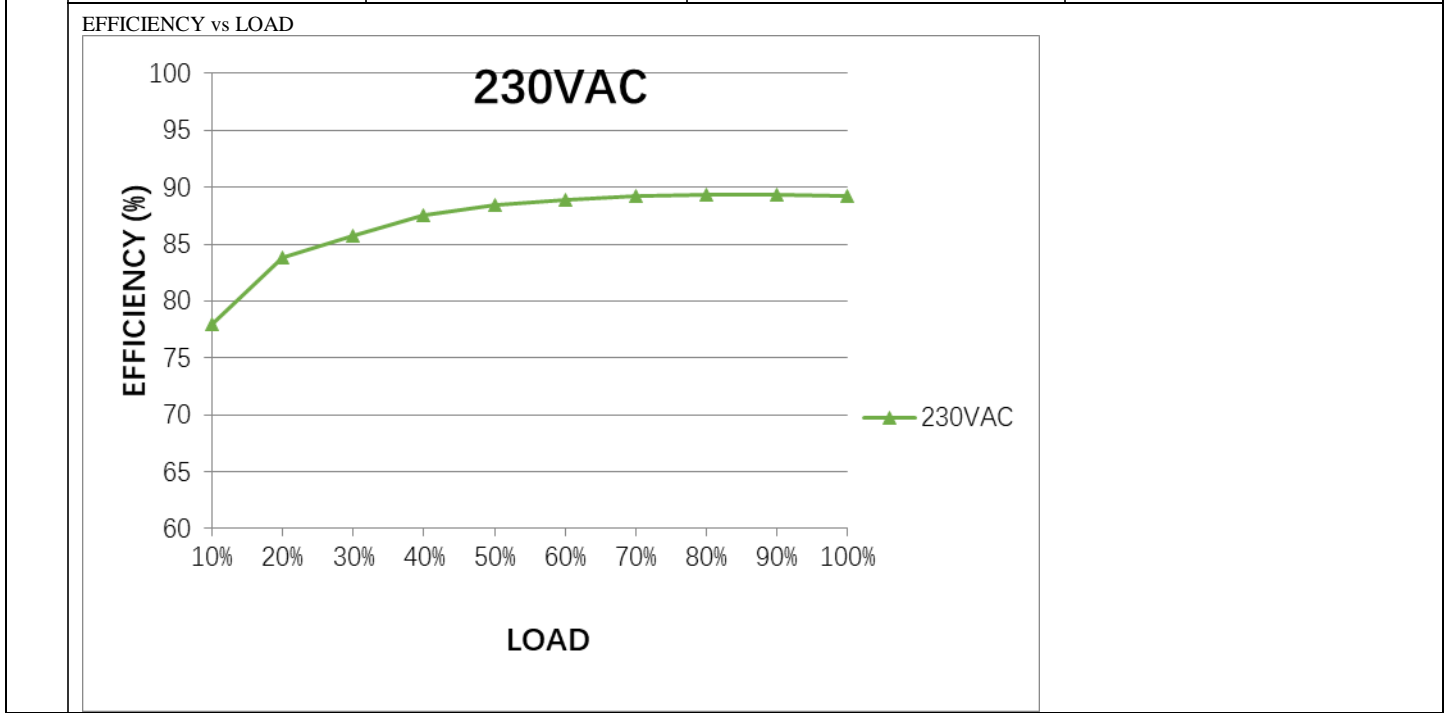
| | | | | |
|----|-------------------------|--|---|----------|
| 11 | TRANSIENT RECOVERY TIME | V1: 1200 mVp-p | I/P: 230VAC O/P:40% LOAD CHANGE 50% DUTY/120HZ 1.25A/us | 241mVp-p |
| 12 | PEAK POWER | 1 HOUR NO DAMAGE Function Manual: 1 Peak Power $P_{out} = I \times V_{out} \times (T/D) < P_{max}$ $Duty = \frac{t}{T} \times 100\% < 35\%$ $t < 5 \text{ sec}$ P _{avg} : Average output power (W) P _{pk} : Peak output power (W) P _{non} : Non-peak output power(W) P _{rated} : Rated output power(W) t: Peak power width(second) T: Period(second) (b) If 5 times peak is required, please see below figure (t<5sec) For example (24V model): V _{in} = 200V Duty _{max} = 15% P _{avg} = P _{rated} = 330W P _{pk} = 850W t < 5 sec T = 5 sec $P_{out} = P_{avg} \times \frac{1}{D} \leq \frac{850W + P_{non}(50-5)}{50} < 330W$ P _{pk} = 284.4W | I/P : 200VAC I/P : 100VAC O/P:TESTING Ta:25°C | TEST: OK |

INPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|-----------------------|--------------------------------|---|--|
| 1 | INPUT VOLTAGE RANGE | 85VAC~264VAC 120VDC~ 370VDC | (1) I/P:TESTING O/P:FULL LOAD | (1) 79.5V~264V |
| | | | (2) I/P:DC TESTING(L:+ N:-) O/P: FULL / 50% LOAD | (2) 101.1 Vdc~370Vdc/FULL LOAD 101.0Vdc~370Vdc/50% LOAD |
| | | | (3) I/P:DC TESTING(L:- N:+) O/P: FULL / 50% LOAD Ta:25°C | (3) 101.0Vdc~370Vdc/FULL LOAD 101.0Vdc~370Vdc/50% LOAD |
| | | | I/P: LOW-LINE-3V=97 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE) | TEST: OK |
| 2 | INPUT FREQUENCY RANGE | 47HZ ~63 HZ NO DAMAGE | I/P:85 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C | TEST: OK |
| 3 | INPUT CURRENT (Typ.) | 230V/ 1.8 A 115V/ 3.5A | I/P : 230VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C | I = 1.62A/230VAC I = 3.30 A/115VAC |
| 4 | LEAKAGE CURRENT | < 2mA / 240 VAC | I/P : 240 VAC O/P : Min LOAD Ta : 25°C | 1.34 mA |
| 5 | POWER FACTOR (Typ.) | 0.95/ 230VAC 0.99/115VAC | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | PF= 0.986 /230VAC PF= 0.995 /115VAC |
| | P.F vs LOAD | | | |

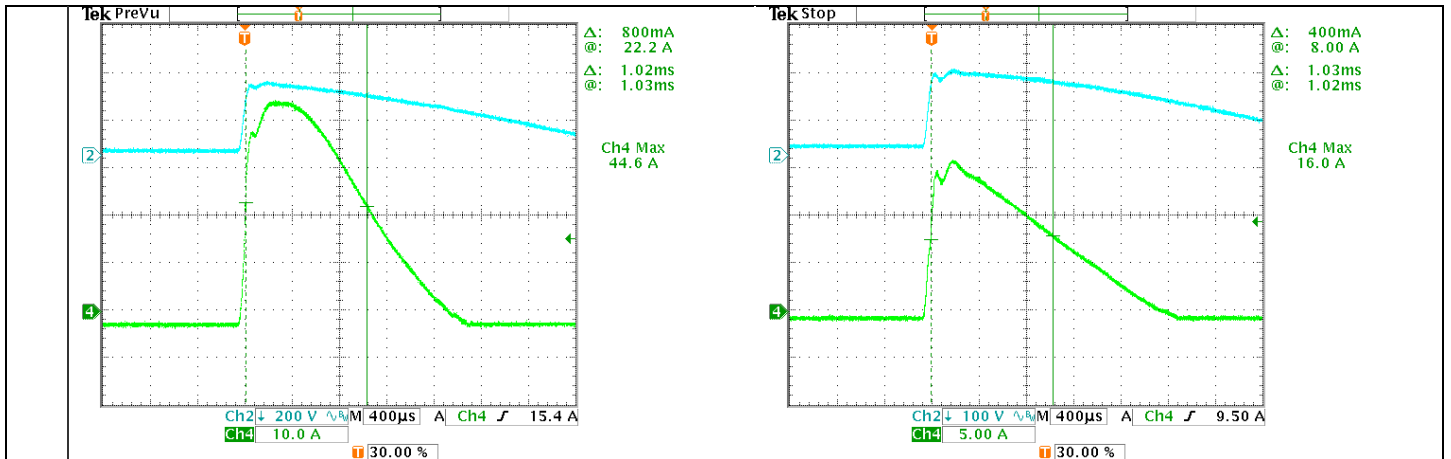


| | | | | |
|---|------------------|-----|---|--------|
| 6 | EFFICIENCY(Typ.) | 88% | I/P:230 VAC O/P:FULL LOAD Ta:25°C | 89.1 % |
|---|------------------|-----|---|--------|



| | | | | |
|---|----------------------|------------------------------------|--|---|
| 7 | INRUSH CURRENT(Typ.) | 230V/75A 115V/35A COLD START | I/P : 230VAC I/P : 115VAC O/P : FULL LOAD Ta : 25°C | I = 44.6 A/ 230VAC I = 16.0 A/ 115VAC T50= 1020 us/230V |
|---|----------------------|------------------------------------|--|---|

| | | | |
|---|--|--|--|
| INPUT=230VAC/50HZ @ FULL LOAD CH2 : AC Input Voltage CH4 : Input current | | INPUT=115VAC/ 60HZ @ FULL LOAD CH2 : AC Input Voltage CH4 : Input current | |
|---|--|--|--|



PROTECTION FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|-----------------------------|--|---|---|
| 1 | OVER LOAD PROTECTION | Output power >105% rated for more than 5 seconds then shut down o/p voltage, re-power on to recover Constant current limiting for output power >380% (1140W) rated for more than 5 seconds and then shut down o/p voltage, re-power on to recover | I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P: TESTING Ta: 25°C | 117%/ 264VAC 117%/ 230VAC 117%/100VAC 5S TEST: OK PROTECTION TYPE : Output power >105% rated for more than 5 seconds then shut down o/p voltage, re-power on to recover Constant current limiting for output power >380% (1140W) rated for more than 5 seconds and then shut down o/p voltage, re-power on to recover |
| 2 | OVER VOLTAGE PROTECTION | 14.4V~16.8V Protection type : Shut down o/p voltage, re-power on to recover | I/P: 264VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD Ta: 25°C | 15.4V/ 264VAC 15.4V/ 230VAC 15.4V/ 85VAC PROTECTION TYPE : OK Shut down o/p voltage , re-power on to recover . |
| 3 | OVER TEMPERATURE PROTECTION | Protection type : TSW1: Shut down o/p voltage , recovers automatically after temperature goes down . RTH3: Shut down o/p voltage , re-power on to recover | I/P: 264VAC I/P: 85VAC O/P: FULL LOAD | O.T.P. Active PROTECTION TYPE : OK TSW1: Shut down o/p voltage , recovers automatically after temperature goes down . RTH3: Shut down o/p voltage , re-power on to recover |
| 4 | SHORT PROTECTION | SHORT EVERY OUTPUT 1 HOUR NO DAMAGE | I/P: 264VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C | NO DAMAGE PROTECTION TYPE : OK Constant current limiting, and shut down after 5 seconds , re-power on to recover . |

CONTROL FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|--------------|--|--|--------|
| 1 | REMOTE SENSE | S+ / S- >0.3V Compensate voltage drop on the load wiring up to 0.3V. | I/P: 230 VAC O/P: FULL LOAD Ta: 25°C | 1.06V |



| 2 | DC OK SIGNAL | High (3.3 ~ 5.6V) :PSU turn on Low (0 ~ 1V) : PSU turn off. I/P: 230 VAC O/P:FULL LOAD Ta:25°C Test Result : | <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th style="width: 50%;">Vout</th> <th style="width: 50%;">DC OK SIGNAL</th> </tr> </thead> <tbody> <tr> <td>PSU turn on</td> <td>5.118V</td> </tr> <tr> <td>PSU turn off</td> <td>0.09V</td> </tr> </tbody> </table> | Vout | DC OK SIGNAL | PSU turn on | 5.118V | PSU turn off | 0.09V | |
|--------------|--------------------|---|---|---|--------------|-------------|---------|--------------|-------|-------|
| Vout | DC OK SIGNAL | | | | | | | | | |
| PSU turn on | 5.118V | | | | | | | | | |
| PSU turn off | 0.09V | | | | | | | | | |
| 3 | FAN ON/OFF CONTROL | Load 35±15% or RTH2≥50°C FAN ON | I/P: 230VAC O/P:TESTING | <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th style="width: 33%;"></th> <th style="width: 33%;">RTH(°C)</th> <th style="width: 33%;">LOAD(%)</th> </tr> </thead> <tbody> <tr> <td>FAN ON</td> <td>OK</td> <td>33.3%</td> </tr> </tbody> </table> | | RTH(°C) | LOAD(%) | FAN ON | OK | 33.3% |
| | RTH(°C) | LOAD(%) | | | | | | | | |
| FAN ON | OK | 33.3% | | | | | | | | |

COMPONENT STRESS TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | | |
|--|--|------------------------------|--|---|--|--|
| 1 | PWM Transistor (D to S) or (C to E) Peak Voltage | Q3/Q4 Rated : 18 A/ 600 V | AC ON/OFF I/P: High-Line =300V VDS: O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8)Peak Load (350%) Ta:25°C | <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top;"> Q3 VDS: (1) 561V (2) 565V (3) 553V (4) 553V (5) 557V (6) 557V (7) 553V (8) 541V </td> <td style="width: 50%; vertical-align: top;"> Q4 VDS: (1) 557V (2) 553V (3) 549V (4) 557V (5) 557V (6) 549V (7) 553V (8) 557V </td> </tr> </table> | Q3 VDS: (1) 561V (2) 565V (3) 553V (4) 553V (5) 557V (6) 557V (7) 553V (8) 541V | Q4 VDS: (1) 557V (2) 553V (3) 549V (4) 557V (5) 557V (6) 549V (7) 553V (8) 557V |
| Q3 VDS: (1) 561V (2) 565V (3) 553V (4) 553V (5) 557V (6) 557V (7) 553V (8) 541V | Q4 VDS: (1) 557V (2) 553V (3) 549V (4) 557V (5) 557V (6) 549V (7) 553V (8) 557V | | | | | |
| 2 | P.F.C Transistor (D to S) or (C to E) Peak Voltage | Q1 Rated :34 A/ 600 V | I/P: High-Line =267V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8)Peak Load (350%) Ta:25°C | <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top;"> Q1 VDS: (1) 429V (2) 429V (3) 429V (4) 429V (5) 429V (6) 429V (7) 429V (8) 429V </td> <td style="width: 50%;"></td> </tr> </table> | Q1 VDS: (1) 429V (2) 429V (3) 429V (4) 429V (5) 429V (6) 429V (7) 429V (8) 429V | |
| Q1 VDS: (1) 429V (2) 429V (3) 429V (4) 429V (5) 429V (6) 429V (7) 429V (8) 429V | | | | | | |
| 3 | P.F.C DIODE | D1 Rated : 8A/ 600 V | I/P: High-Line =267V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (5)Peak Load (350%) Ta:25°C | <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top;"> (1) 384V (2) 392V (3) 384V (4) 384V (5) 400V </td> <td style="width: 50%;"></td> </tr> </table> | (1) 384V (2) 392V (3) 384V (4) 384V (5) 400V | |
| (1) 384V (2) 392V (3) 384V (4) 384V (5) 400V | | | | | | |

| | | | | | |
|---|-------------------------|--|--|---|---|
| 4 | Diode Peak Voltage | <p>Q101 Rated :75 A/ 100 V VGS \pm 20V</p> <p>Q103 Rated : 75 A/100 V VGS \pm 20 V</p> | <p>AC ON/OFF I/P: High-Line =300V Vomax O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8).NO LOAD (9)Peak Load (350%)</p> <p>Vo: O/P: (1)Full Load Ta:25°C</p> | <p>Q101: Vomax VDS: (1) 83.7V (2) 82.9V (3) 82.9V (4) 83.7V (5) 83.7V (6) 83.7V (7) 80.5V (8) 80.5V (9) 74.0V Vo: (1) 81.3V</p> | <p>Q103: Vomax VDS: (1) 91.9V (2) 89.3V (3) 92.7V (4) 92.7V (5) 91.9V (6) 91.9V (7) 86.1V (8) 85.3V (9) 86.3V Vo: (1) 92.7V</p> |
| 5 | Input Capacitor Voltage | C5 Rated: : 150 μ / 400 V | <p>I/P High-Line =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue (5)Peak Load on/off (350%) (6)Peak Load continue (350%) Ta:25°C</p> | <p>(1) 380V (2) 376V (3) 396V (4) 380V (5) 396V (6) 396V</p> | |
| 6 | Control IC Voltage Test | <p>PWM IC U1 Rated 11V~ 30 V</p> <p>O/P IC U201/ U101 Rated 3 V~ 30 V</p> | <p>AC ON/OFF I/P: High-Line =300V O/P: (1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin (LOW LINE) Ta:25°C</p> | <p>U1 (1) 14.7V (2) 14.9V (3) 14.7V (4) 14.7V (5) 14.7V</p> <p>U110 (1) 16.5V (2) 14.7V (3) 16.4V (4) 15.7V (5) 13.V</p> | <p>U201/U101 (1) 12.2V (2) 12.7V (3) 12.2V (4) 14.7V (5) 11.9V</p> |

■ SAFETY& E.M.C. TEST

SAFETY TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|----------------------|---|---|---|
| 1 | WITHSTAND VOLTAGE | <p>I/P-O/P: 3KVAC/min I/P-FG :2KVAC/min O/P-FG:0.5KVAC/min</p> | <p>I/P-O/P: 3.6 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:0.6 KVAC/min Ta:25°C</p> | <p>I/P-O/P: 6.25mA I/P-FG: 5.58mA O/P-FG: 7.64mA NO DAMAGE</p> |
| 2 | ISOLATION RESISTANCE | <p>I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ</p> | <p>I/P-O/P: 600 VDC I/P-FG: 600 VDC O/P-FG: 600 VDC Ta:25°C</p> | <p>I/P-O/P:9999MΩ I/P-FG:9999MΩ O/P-FG:9999MΩ NO DAMAGE</p> |

| | | | | |
|---|----------------------|---------------------------------------|-----------------------|-----|
| 3 | GROUNDING CONTINUITY | FG(PE) TO CHASSIS OR TRACE < 100mΩ | 40A / 2min Ta:25°C | 3mΩ |
|---|----------------------|---------------------------------------|-----------------------|-----|

E.M.C TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|---|---|--|-------------------------------|
| 1 | HARMONIC | EN61000-3-2 CLASS A | I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C | PASS |
| 2 | CONDUCTION | EN55032 CLASS B | I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C | PASS Test by certified Lab |
| 3 | RADIATION | EN55032 CLASS B | I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C | PASS Test by certified Lab |
| 4 | E.S.D | EN61000-4-2 AIR: 8KV / Contact: 4KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 5 | E.F.T | EN61000-4-4 INPUT : 2KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 6 | SURGE | IEC61000-4-5 L-N : 2KV L,N-PE : 4KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 7 | Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report | | | |

RELIABILITY TEST

ENVIRONMENT TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----|-----------------------|--|---|--------|----------|--------------------------|--------------------------|---|------|--------|--------|---|-----|--------|--------|---|-----|--------|--------|---|------|--------|--------|---|-----|--------|--------|---|-----|--------|--------|---|----|--------|--------|---|----|--------|--------|---|----|--------|--------|----|----|--------|--------|----|------|--------|--------|----|----|--------|--------|--|
| 1 | TEMPERATURE RISE TEST | MODEL : HRP-300N3-12 1. ROOM AMBIENT BURN-IN : 2HRS I/P : 230VAC O/P : FULL LOAD Ta= 25.0°C 2. HIGH AMBIENT BURN-IN : 2HRS I/P : 230VAC O/P : FULL LOAD Ta= 50.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | <table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 25.0 °C</th> <th>HIGH AMBIENT Ta= 50.0 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>ZNR1</td><td>25.8°C</td><td>53.6°C</td></tr> <tr><td>2</td><td>LF1</td><td>28.9°C</td><td>56.0°C</td></tr> <tr><td>3</td><td>LF2</td><td>29.6°C</td><td>57.4°C</td></tr> <tr><td>4</td><td>RTH1</td><td>28.9°C</td><td>56.6°C</td></tr> <tr><td>5</td><td>RY1</td><td>41.3°C</td><td>68.9°C</td></tr> <tr><td>6</td><td>BD1</td><td>38.4°C</td><td>65.2°C</td></tr> <tr><td>7</td><td>L3</td><td>51.1°C</td><td>77.1°C</td></tr> <tr><td>8</td><td>D1</td><td>40.6°C</td><td>67.2°C</td></tr> <tr><td>9</td><td>Q1</td><td>38.7°C</td><td>65.7°C</td></tr> <tr><td>10</td><td>C5</td><td>34.0°C</td><td>61.4°C</td></tr> <tr><td>11</td><td>TSW1</td><td>33.8°C</td><td>61.0°C</td></tr> <tr><td>12</td><td>U1</td><td>41.6°C</td><td>68.9°C</td></tr> </tbody> </table> | NO | Position | ROOM AMBIENT Ta= 25.0 °C | HIGH AMBIENT Ta= 50.0 °C | 1 | ZNR1 | 25.8°C | 53.6°C | 2 | LF1 | 28.9°C | 56.0°C | 3 | LF2 | 29.6°C | 57.4°C | 4 | RTH1 | 28.9°C | 56.6°C | 5 | RY1 | 41.3°C | 68.9°C | 6 | BD1 | 38.4°C | 65.2°C | 7 | L3 | 51.1°C | 77.1°C | 8 | D1 | 40.6°C | 67.2°C | 9 | Q1 | 38.7°C | 65.7°C | 10 | C5 | 34.0°C | 61.4°C | 11 | TSW1 | 33.8°C | 61.0°C | 12 | U1 | 41.6°C | 68.9°C | |
| NO | Position | ROOM AMBIENT Ta= 25.0 °C | HIGH AMBIENT Ta= 50.0 °C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | ZNR1 | 25.8°C | 53.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | LF1 | 28.9°C | 56.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | LF2 | 29.6°C | 57.4°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | RTH1 | 28.9°C | 56.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | RY1 | 41.3°C | 68.9°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | BD1 | 38.4°C | 65.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | L3 | 51.1°C | 77.1°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | D1 | 40.6°C | 67.2°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | Q1 | 38.7°C | 65.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | C5 | 34.0°C | 61.4°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | TSW1 | 33.8°C | 61.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | U1 | 41.6°C | 68.9°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | Temperature Test Results | | | |
|---|---|---|--|--------------------------|--------------------------|
| | | ROOM AMBIENT Ta= 25.0 °C | HIGH AMBIENT Ta= 50.0 °C | | |
| | | NO | Position | ROOM AMBIENT Ta= 25.0 °C | HIGH AMBIENT Ta= 50.0 °C |
| | | 13 | T2 | 41.5°C | 69.3°C |
| | | 14 | Q3 | 45.6°C | 74.7°C |
| | | 15 | Q4 | 46.1°C | 74.9°C |
| | | 16 | T1 Core | 55.2°C | 82.0°C |
| | | 17 | T1 Coil | 49.3°C | 76.3°C |
| | | 18 | C124 | 43.6°C | 71.8°C |
| | | 19 | R28 | 44.0°C | 71.3°C |
| | | 20 | Q101 | 41.3°C | 70.1°C |
| | | 21 | Q103 | 38.3°C | 66.8°C |
| | | 22 | L100 | 55.7°C | 84.7°C |
| | | 23 | C105 | 39.1°C | 66.4°C |
| | | 24 | C106 | 35.1°C | 62.1°C |
| | | 25 | RTH3 | 55.2°C | 83.7°C |
| | | 26 | U201 | 33.2°C | 60.2°C |
| | | 27 | U110 | 36.3°C | 63.2°C |
| | | 28 | ZD102 | 43.0°C | 70.9°C |
| | | 29 | J111 | 46.6°C | 72.7°C |
| | | 30 | U101 | 43.5°C | 71.3°C |
| | | 31 | R105 | 43.0°C | 72.4°C |
| | | 32 | U2 | 35.7°C | 63.0°C |
| | | 33 | D30 | 39.2°C | 66.5°C |
| 2 | OVER LOAD BURN-IN TEST | NO DAMAGE 1 HOUR (MIN) | I/P : 230 VAC O/P : 117% LOAD Ta : 25°C | TEST : OK | |
| 3 | LOW TEMPERATURE TURN ON TEST | TURN ON AFTER 2 HOUR | I/P : 264VAC/100VAC O/P : 100 %LOAD Ta= -45 °C | TEST : OK | |
| 4 | HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST | AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C/95 %R.H NO DAMAGE | I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H | TEST : OK | |
| 5 | TEMPERATURE COEFFICIENT | ± 0.03%/°C (0~50°C) | I/P : 230 VAC O/P : FULL LOAD | ± 0.009%/°C (0~50°C) | |
| 6 | STORAGE TEMPERATURE TEST | -40~85°C | 1. Thermal shock Temperature : -45°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC | | |
| 7 | THERMAL SHOCK TEST | -40~50°C | 1. Thermal shock Temperature : -45°C ~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test | | |



| | | | |
|----|--------------------------|---|---|
| 8 | VIBRATION TEST | 10 ~ 500Hz, 5G 10min./1cycle, 60min. each along X, Y, Z axes | 1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 6G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C |
| 9 | CAPACITOR LIFE CYCLE | SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME | (1) 1286350.6HRS (2) 193886.5HRS (3) 268320.7HRS (4) 341452.5HRS |
| 10 | MTBF | Conducted by Parts Stress Analysis Prediction 529.1K hrs min. Telcordia SR-332 (Bellcore) ; 201.43K hrs min. MIL-HDBK-217F (25°C) | |
| 11 | Ongoing Reliability Test | I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 50,000 hours | |

| TEST RESULT | TESTER | REVIEW | APPROVAL |
|-------------|--------|--------|----------|
| PASS | Liutt | | Wangdz |

2020.10.01 TAG-QA-009