



Test Report: RCP-1600-24

1600W Rack Mountable Front End Rectifier

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

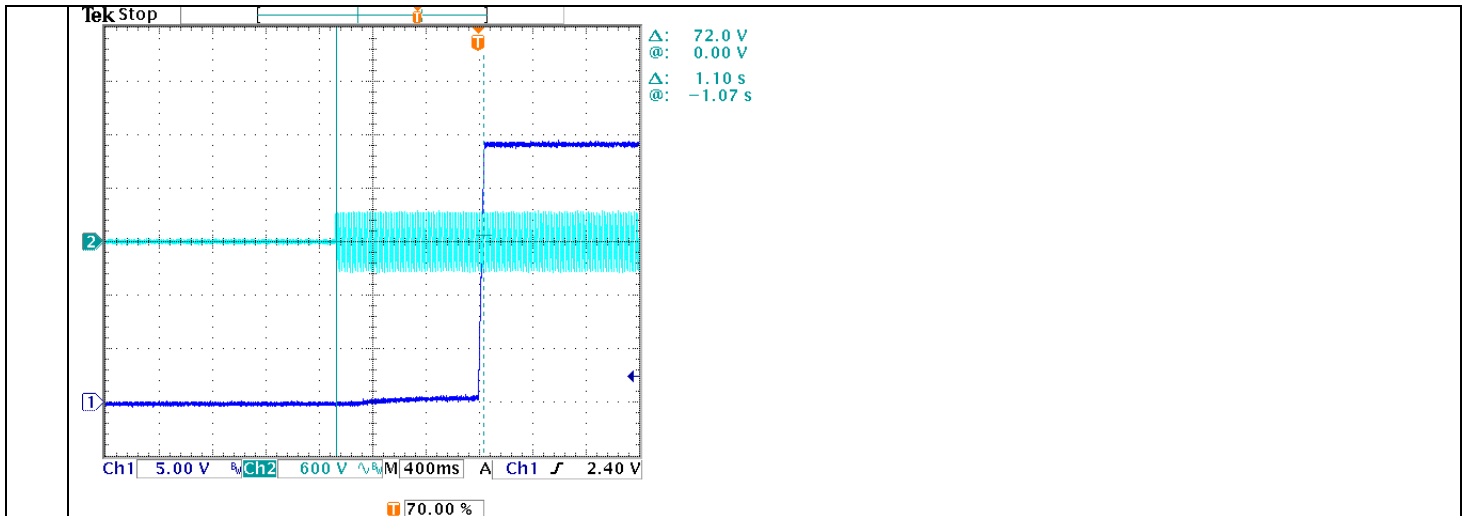
■ RELIABILITY TEST

ENVIRONMENT TEST

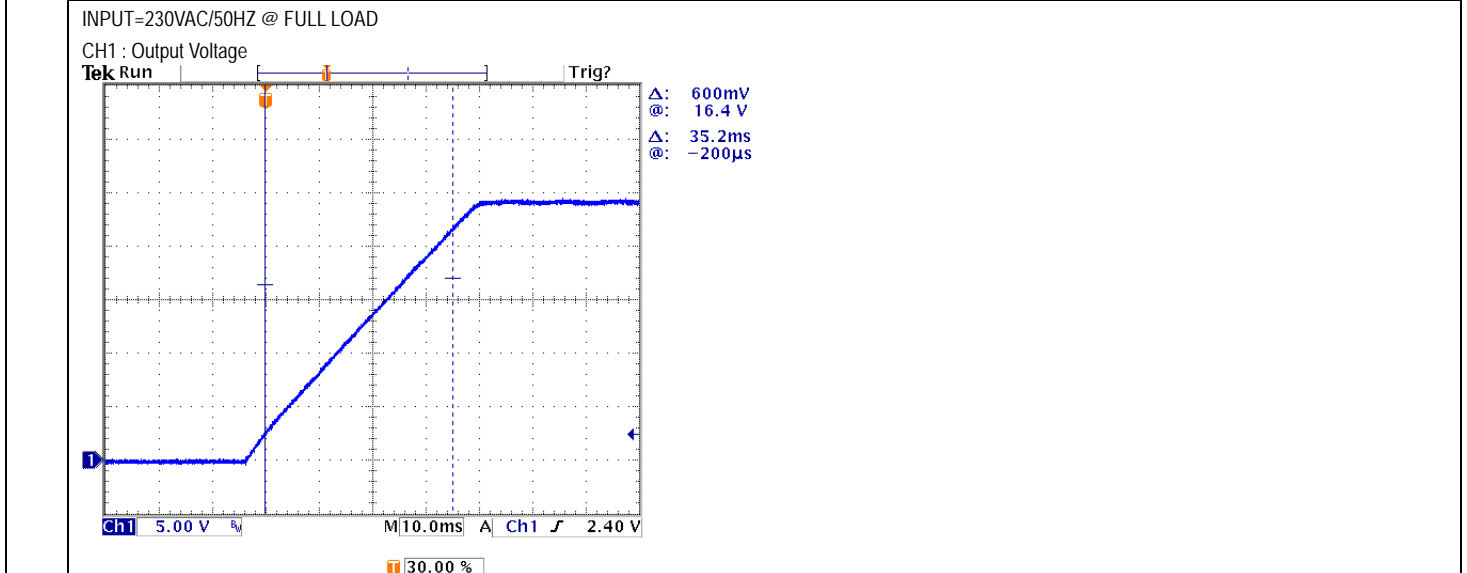
DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

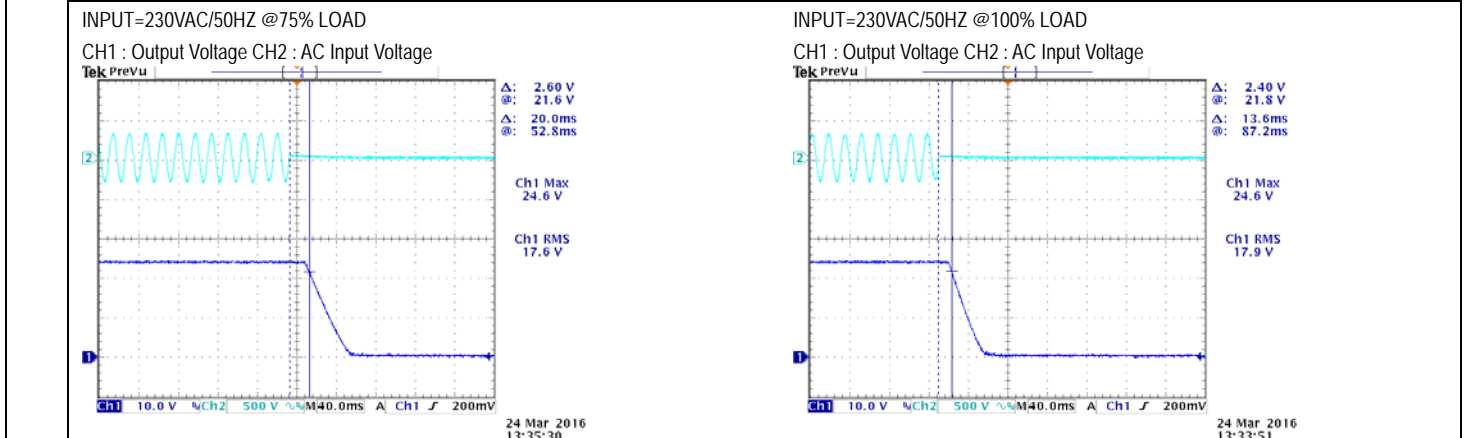
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 23.5 V~ 30V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	22.6V~30.72V/230VAC 22.6V~30.72V/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: 1%~ -1%	I/P: 180VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: 0.13%~ -0.13%
3	LINE REGULATION (Max)	V1: 0.5%~ -0.5%	I/P: 180VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: 0.05%~ -0.05%
4	LOAD REGULATION(Max)	V1: 0.5%~ -0.5%	I/P: 230VAC O/P:FULL -MIN LOAD Ta:25°C	V1: 0.05%~ -0.05%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	<5%
6	RIPPLE & NOISE(Max)	V1: 200 mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 138 mVp-p
		<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>high frequency :</p> </div> <div style="text-align: center;"> <p>low frequency :</p> </div> </div>		
7	SET UP TIME(Max)	230VAC/1500ms	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 1100 ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage				



8	RISE TIME (Max)	230VAC/60ms	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 35.2 ms
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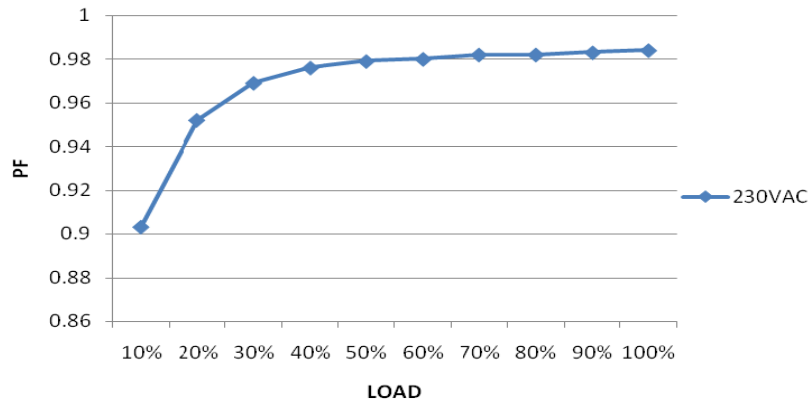
9	HOLD UP TIME (Typ.)	230VAC 75%/ 16ms 230VAC 100%/10ms	I/P : 230 VAC O/P : 75% LOAD O/P : 100% LOAD Ta : 25°C	20ms (75% load) 13.6ms (100% load)
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10	DYNAMIC LOAD	V1: 2400 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	620mVp-p 592mVp-p

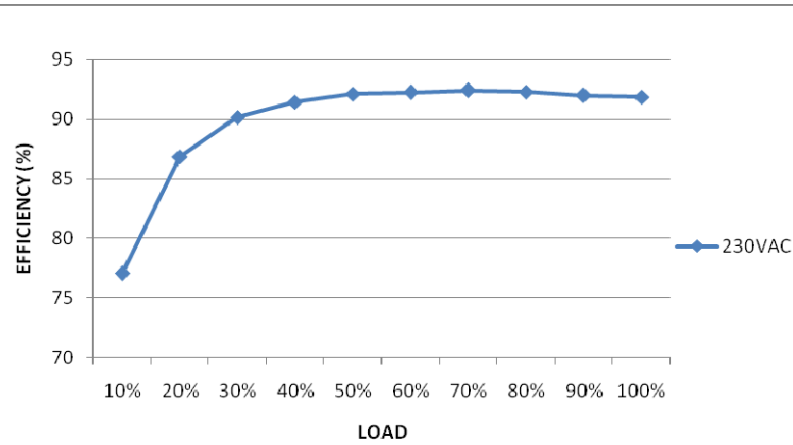
INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	149V~264V
			I/P: (1)LOW-LINE-3V=87 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (2)230Vac ON: 0.5 Sec OFF: 0.5 Sec 20MIN (3)230Vac ON:3Sec OFF:3Sec 12HOURS (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:100 VAC ~264 VAC O/P:FULL-MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 8.5 A 115V/ 15 A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD (PLEASE CHECK DERATING CURVE) Ta : 25°C	I =7.83A/ 230VAC I =12.77A/ 115VAC
4	LEAKAGE CURRENT	<1.5 mA / 230 VAC	I/P : 230 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.8 mA N-FG : 0.8 mA
5	POWER FACTOR (Typ.)	0.97 / 230VAC	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PF=0.98/230VAC
	P.F vs LOAD			



6	EFFICIENCY(Typ.)	91%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	91.26 %
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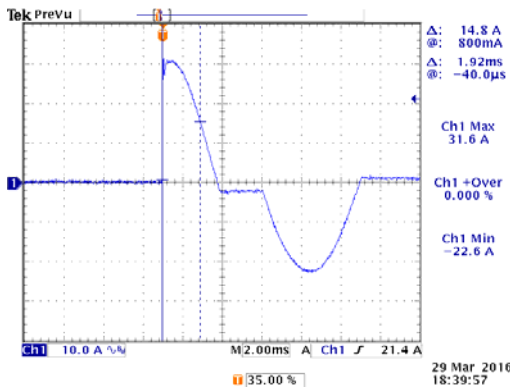
EFFICIENCY vs LOAD



7	INRUSH CURRENT(Typ.)	230V/35 A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I =31.6A/ 230VAC T50= 1920 us/230V
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INPUT=230VAC/50HZ @ FULL LOAD

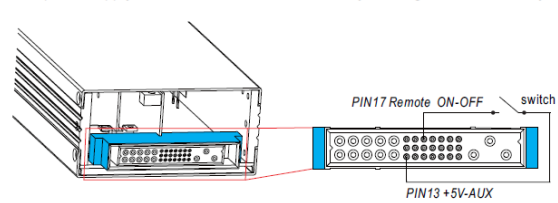
CH1 : Input current

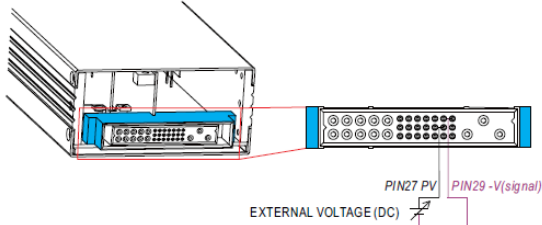
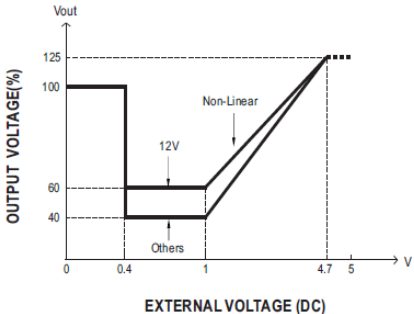
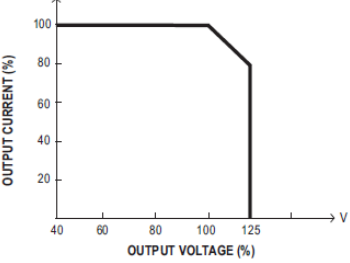


PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105 %~ 115 % PROTECTION TYPE : Constant current limiting, unit will shut down o/p voltage after 5 sec. re-power on to recover	I/P: 264VAC I/P: 230VAC I/P: 180VAC O/P: TESTING Ta:25°C	108%/ 264VAC 108.2%/ 230VAC 107.9%/180VAC PROTECTION TYPE : Constant current limiting, unit will shut down o/p voltage after 5 sec. re-power on to recover
2	OVER VOLTAGE PROTECTION	31.5 V~ 37.5 V PROTECTION TYPE : Shut down o/p voltage, re-power on to recover	I/P: 264VAC I/P: 230VAC I/P: 90VAC O/P: MIN LOAD Ta:25°C	34.5V/ 264VAC 34.5V/ 230VAC 34.5V/ 90VAC PROTECTION TYPE : Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	NO DAMAGE PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD	O.T.P. Active PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE PROTECTION TYPE : Constant current limiting, unit will shut down o/p voltage after 5 sec. re-power on to recover	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Constant current limiting, unit will shut down o/p voltage after 5 sec. re-power on to recover

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT												
1	AUXILIARY POWER (AUX)	1. 5V±10%@0.3A ripple:150mVp-p 2. 12V±10%@0.8A ripple:250mVp-p	I/P: 230 VAC O/P: FULL LOAD Ta:25°C	4.741V/0.3A ; ripple:14mVp-p 11.36V/0.8A ; ripple: 156 mVp-p												
2	REMOTE ON/OFF CONTROL	<p>The power supply can be turned ON/OFF individually or along with other units by using the "Remote ON-OFF" function.</p>  <table border="1" data-bbox="1069 1545 1484 1635"> <thead> <tr> <th>Between Remote ON-OFF and +5V-AUX</th> <th>Power Supply Status</th> </tr> </thead> <tbody> <tr> <td>Switch Short</td> <td>ON</td> </tr> <tr> <td>Switch Open</td> <td>OFF</td> </tr> </tbody> </table> <p>I/P: 230 VAC O/P: FULL LOAD Ta:25°C Test Result :</p> <table border="1" data-bbox="462 1769 1021 1904"> <thead> <tr> <th>Between ON/OFF and +5V-AUX</th> <th>OUTPUT</th> </tr> </thead> <tbody> <tr> <td>SW SHORT</td> <td>ON</td> </tr> <tr> <td>SW OPEN</td> <td>OFF</td> </tr> </tbody> </table>			Between Remote ON-OFF and +5V-AUX	Power Supply Status	Switch Short	ON	Switch Open	OFF	Between ON/OFF and +5V-AUX	OUTPUT	SW SHORT	ON	SW OPEN	OFF
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3	REMOTE SENSE	S+ / S- >0.5V Compensate voltage drop on the load wiring up to 0.5V.	I/P: 230 VAC O/P: FULL LOAD Ta:25°C	> 0.5 V												

<p>4 ALARM SIGNAL</p>	<p>1. DC OK SIGNAL High (4.5 ~ 5.5V) : When the $V_{out} \leq 80\% \pm 5\%$. Low (-0.1 ~ 0.5V) : When $V_{out} \geq 80\% \pm 5\%$. The maximum sourcing current is 10mA and only for output. I/P: 230 VAC O/P: FULL LOAD Ta: 25°C Test Result :</p> <table border="1" data-bbox="529 465 1043 546"> <thead> <tr> <th>Vout</th> <th>DC OK SIGNAL</th> </tr> </thead> <tbody> <tr> <td>$V_{out} \leq 75\%$</td> <td>4.985V</td> </tr> <tr> <td>$V_{out} \geq 85\%$</td> <td>-0.09V</td> </tr> </tbody> </table> <p>2. T-ALARM</p> <table border="1" data-bbox="529 591 1118 669"> <thead> <tr> <th>P.SU STATUS</th> <th>Vo</th> <th>T-ALARM</th> </tr> </thead> <tbody> <tr> <td>NORMAL</td> <td>100%±2%</td> <td>-0.1 ~ -0.5V</td> </tr> <tr> <td>OTP OR FAN LOCK</td> <td>0V</td> <td>4.5-5.5V</td> </tr> </tbody> </table> <p>I/P: 230 VAC O/P: FULL LOAD Ta: 25°C Test Result :</p> <table border="1" data-bbox="541 770 1078 873"> <thead> <tr> <th>P.SU STATUS</th> <th>T-ALARM</th> </tr> </thead> <tbody> <tr> <td>NORMAL</td> <td>-0.09 V</td> </tr> <tr> <td>OTP OR FAN LOCK</td> <td>4.936V</td> </tr> </tbody> </table> <p>3. AC- OK</p> <table border="1" data-bbox="529 898 1118 981"> <thead> <tr> <th>AC IN</th> <th>Vo</th> <th>AC OK</th> </tr> </thead> <tbody> <tr> <td>$AC I/P \geq 87V_{rms}$</td> <td>100%±2%</td> <td>4.5-5.5V</td> </tr> <tr> <td>$AC I/P \leq 75V_{rms}$</td> <td>0V</td> <td>0-0.5V</td> </tr> </tbody> </table> <p>I/P: TEST O/P: 60% LOAD Test Result :</p> <table border="1" data-bbox="529 1059 1078 1142"> <thead> <tr> <th>AC IN</th> <th>Vo</th> <th>AC OK</th> </tr> </thead> <tbody> <tr> <td>$AC I/P \geq 87V$</td> <td>100.26%</td> <td>5.0489V</td> </tr> <tr> <td>$AC I/P \leq 75V$</td> <td>0.002V</td> <td>0.00V</td> </tr> </tbody> </table>	Vout	DC OK SIGNAL	$V_{out} \leq 75\%$	4.985V	$V_{out} \geq 85\%$	-0.09V	P.SU STATUS	Vo	T-ALARM	NORMAL	100%±2%	-0.1 ~ -0.5V	OTP OR FAN LOCK	0V	4.5-5.5V	P.SU STATUS	T-ALARM	NORMAL	-0.09 V	OTP OR FAN LOCK	4.936V	AC IN	Vo	AC OK	$AC I/P \geq 87V_{rms}$	100%±2%	4.5-5.5V	$AC I/P \leq 75V_{rms}$	0V	0-0.5V	AC IN	Vo	AC OK	$AC I/P \geq 87V$	100.26%	5.0489V	$AC I/P \leq 75V$	0.002V	0.00V
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<p>5 OUTPUT VOLTAGE PROGRAMMABLE(PV)</p>	<p>※ In addition to the adjustment via the built-in potentiometer, the output voltage can be trimmed to 40~125% of the nominal voltage by applying EXTERNAL VOLTAGE.</p>  <p>EXTERNAL VOLTAGE (DC) \rightarrow PIN27 PV / PIN29 -V(signal)</p> <p>© For Remote Sense / Local Sense, please refer to "Voltage Drop Compensation" section.</p>   <p>• The rated current should change with the Output Voltage Programming accordingly.</p> <p>I/P: 230 VAC O/P: FULL LOAD Ta: 25°C TEST RESULT :</p>																																							

		PV	<0.4V	1V	4.7V	5V
		MODEL				
		SPEC	24V±5%	9.6V±5%	30V±5%	30V±5%
		Vout	24.11V	9.47V	30.01V	30.52V

6 OUTPUT CURRENT PROGRAMMABLE (PC)

※ The constant current level can be trimmed to 20~100% of the rated current by applying EXTERNAL VOLTAGE.

EXTERNAL VOLTAGE (DC) → PIN26 PC

PIN29 -V(signal)

© For Remote Sense / Local Sense, please refer to "Voltage Drop Compensation" section.

OUTPUT CURRENT (%)

EXTERNAL VOLTAGE (VDC)

I/P: 230 VAC
O/P: TESTING
Ta: 25°C

ADJ V	<0.4V	1V	4.7V	5V
SPEC	110%±10%	20%±10%	100%±10%	100%±10%
Iout	107.9%	19.46%	100%	101.2%

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q901 Rated 29 A/650 V	I/P: High-Line +3V = 267V AC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) Dynamic Load Full Load/ Min. Load 90% Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90% Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90% Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50% Duty/120Hz (7) 0% → 400% Load. Ta: 25°C	VDS: (1) 469V (2) 441V (3) 425V (4) 469V (5) 469V (6) 461V (7) 453V

2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q52 Rated 52 A/600 V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. Ta:25°C	VDS: (1)464V (2)464V (3)464V (4) 468V (5) 468V (6) 436V (7)420V
3	Diode Peak Voltage	Q101 Rated 104 A/150 V Q104 Rated 104 A/150 V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8).NO LOAD Ta:25°C	Q101: VDS: (1)101.2V (2)98V (3)114.9V (4)99.6V (5)99.6V (6)114.9V (7)98V (8)95.6V Q104: VDS: (1)100.4V (2)92.4V (3)86.8V (4)96.4V (5)93.2V (6)109.3V (7)109.3 (8)106.1V
4	Input Capacitor Voltage	C5 Rated: 680 μ /400V SURGE VOLTAGE:450V	I/P:High-Line +3V =267 V O/P: (1)Full Load Ta:25°C	(1)398V
5	Control IC Voltage Test	PWM IC U901 Rated 6.5V ~24 V PFC IC U51 Rated 4.5V ~156V	I/P:High-Line +3V =267 V AC ON/OFF O/P:(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. Ta:25°C	(1) 13.8V (2) 13.7V (3) 13.7V (4) 13.2V (1)12.8 V (2)12.3V (3)12.3V (4)12.2V
6	Transistor	Q154 Rated : 100A/40V	I/P:High-Line +3V =267 V (HOT SWAP TEST) O/P: (1)Full Load (2)NO LOAD (3)Dynamic Load Full Load/ Min. Load 50%Duty/120Hz	(1)400mV (2)600mV (3)600mV
7	Transistor	Q163 Rated : 2.4A/100V	I/P:High-Line +3V =267 V (HOT SWAP TEST) O/P: (1)Full Load (2)NO LOAD (3)Dynamic Load Full Load/ Min. Load 50%Duty/120Hz	(1)600mV (2)9.3V (3)600mV

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG :2KVAC/min O/P-FG:1.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:1.8 KVAC/min Ta:25°C	I/P-O/P:6.77mA I/P-FG:7.63mA O/P-FG:5.84m A NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 30GΩ I/P-FG: 30GΩ O/P-FG: 30GΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	17 mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:100% LOAD Ta:25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS A	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT : 1KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 LIGHT INDUSTRY L-N : 1KV L.N-PE : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare			

■ **RELIABILITY TEST**

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																																								
1	TEMPERATURE RISE TEST	MODEL : RCP-1600-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 37.5 °C 2. HIGH AMBIENT BURN-IN : 3 HRS I/P : 230VAC O/P : FULL LOAD Ta= 51.7 °C																																																																																																										
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 107% LOAD Ta : 25°C	TEST : OK																																																																																																								
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 230VAC/180VAC O/P : 100 % LOAD Ta= -35°C / -30°C	TEST : OK																																																																																																								
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK																																																																																																								
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0-50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.002 %/°C (0-50°C)																																																																																																								



6	STORAGE TEMPERATURE TEST	<ol style="list-style-type: none"> 1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC 	OK
7	THERMAL SHOCK TEST	<ol style="list-style-type: none"> 1. Thermal shock Temperature : -35°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : <p>15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST(13500 TIMES)</p> <p>1cycle:230V/ FULL LOAD Burn In Test</p>	OK
8	VIBRATION TEST	<p>1 Carton & 1 Set</p> <ol style="list-style-type: none"> (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C 	TEST : OK
9	CAPACITOR LIFE CYCLE	<p>SUPPOSE C101 IS THE MOST CRITICAL COMPONENT</p> <ol style="list-style-type: none"> (1) I/P : 230VAC O/P : FULL LOAD Ta= 25°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50°C LIFE TIME 	<ol style="list-style-type: none"> (1) 522532HRS (2) 104695HRS (3) 131576HRS (4) 209272HRS
10	MTBF	<p>Conducted by Parts Stress Analysis Prediction</p> <p>162.2K hrs min. Telcordia SR-332 (Bellcore) ; 39.3K hrs min. MIL-HDBK-217F (25°C)</p>	
11	DMTBF/Accelerated Life Test	<p>Demonstration Mean Time Between Failure (Expected Life): Above 50,000 hours @ TA 50°C</p>	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

12.10.30 A50-F031