



TEST REPORT: HDR-30-24

30W Single Output Industrial DIN RAIL

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST
OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 21.60V ~ 29.00V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 19.53V ~ 30.03V	PASS
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 1.0% ~ -1.0%	I/P : 100VAC / 277VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.33% ~ 0.04%	PASS
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 100VAC / 277VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ -0.04%	PASS
4	LOAD REGULATION(MAX.)	V1 : 1.0% ~ -1.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.12% ~ -0.12%	PASS
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 2.1 %	PASS
6	RIPPLE & NOISE(Max)	V1 : 150 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 42.4 mVp-p	PASS
7	SET UP TIME (MAX.)	230VAC : 500ms 115VAC : 500ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 118ms 115VAC : 54ms	PASS
7				INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	PASS

8	<p>RISE TIME (MAX.)</p>	<p>230VAC : 50ms 115VAC : 50ms</p>	<p>I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C</p>	<p>230VAC : 9.8ms 115VAC : 10.4ms</p>	PASS
INPUT=230VAC/50HZ @ FULL LOAD		CH1 : Output Voltage			
INPUT=115VAC/60HZ @ FULL LOAD		CH1 : Output Voltage			
9	<p>HOLD UP TIME (TYP.)</p>	<p>230VAC : 30ms 115VAC : 12ms</p>	<p>I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C</p>	<p>230VAC : 84.8ms 115VAC : 19.2ms</p>	PASS
INPUT=230VAC/50HZ @ FULL LOAD		CH1 : Output Voltage CH2 : AC Input Voltage			
INPUT=115VAC/60HZ @ FULL LOAD		CH1 : Output Voltage CH2 : AC Input Voltage			
10	<p>DYNAMIC LOAD</p>	<p>V1 : 2400 mVp-p</p>	<p>I/P : 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA : 25°C</p>	<p>(1). 456mv (2). 288mv unit:mVp-p</p>	PASS
FULL /MIN LOAD 50%DUTY / 120HZ		Ch1 Pk-Pk 456mV			
FULL /MIN% LOAD 50%DUTY / 1KHZ		Ch1 Pk-Pk 288mV			

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	85VAC ~ 277VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	67.0VAC ~ 277VAC	PASS
			I/P : LOW-LINE = 97VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 100VAC ~ 277VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK	PASS
3	INPUT CURRENT (TYP.)	0.48A / 230VAC 0.88A / 115VAC	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	I= 0.30A / 230VAC I= 0.54A / 115VAC	PASS
4	NO LOAD POWER CONSUMPTION	< 0.30W	I/P : 230VAC O/P: MIN LOAD TA : 25°C	< 0.1244 W	PASS
5	EFFICIENCY (TYP.)	89.0%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	90.939 %	PASS
6	INRUSH CURRENT (TYP.)	45A / 230VAC 25A / 115VAC twidth= 555 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	I= 38.8A / 230VAC I= 16.4A / 115VAC	PASS
		INPUT=230VAC/50HZ @ FULL LOAD	INPUT=115VAC/50HZ @ FULL LOAD		
		CH2 : AC Input Voltage CH4 : Input current (1V=1A)	CH2 : AC Input Voltage CH4 : Input current (1V=1A)		

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105% ~ 160%	I/P: 277VAC I/P: 230VAC I/P: 100VAC O/P: TESTING Ta : 25°C	134.00% 277VAC 132.66% 230VAC 134.67% 100VAC Constant Current Limiting	PASS
2	OVER VOLTAGE PROTECTION	30.00V ~ 36.00V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD Ta : 25°C	33.10V 277VAC 33.10V 230VAC 33.10V 85VAC Shut down Re- power ON	PASS
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Constant Current Limiting	PASS

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	PWM Power Transistor	Q1 Rated : 600V 4.5A	I/P : 280VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 280VAC VDS: (1). 510.00V (2). 474.00V (3). 510.00V	PASS
2	O/P Diode	D100 Rated : 200V 20.0A	I/P : 280VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	D100 VDS : (1). 120.00V (2). 118.00V (3). 116.00V	PASS
3	Input Capacitor	C5 Rated : 68uf 400V	I/P : 280VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 386.00V (2). 380.00V (3). 386.00V	PASS
4	Control IC	U101 Rated : 38V (max) 0V (min) U1 Rated : 35V (max) 0V (min)	I/P : 280VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U101 U1 (1). 26.00V 24.30V (2). 11.90V 0.78V (3). 11.90V 3.46V (4). 34.00V 33.40V (5). 19.70V 19.70V	PASS
6	Clamp Diode	D5 Rated : 1000V 1.0A	I/P : 280VAC O/P : (1)Dynamic Load Full/Min Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1). 494.00V (2). 492.00V	PASS

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.000KVAC /min	I/P-O/P: 3.600KVAC /min Ta : 25°C	I/P-O/P: 1.49mA NO DAMAGE	PASS
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE	PASS

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab	PASS
3	RADIATION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	PASS
4	E.S.D	EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	PASS
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	PASS
6	SURGE	IEC61000-4-5 INDUSTRY L-N: 2KV;L/N-PE: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	PASS

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : HDR-30-24 1. ROOM AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 24.7°C 2. HIGH AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 49.6°C	NO. Position ROOM AMBIENT 24.7°C HIGH AMBIENT Ta: 49.6°C		PASS
			1 ZNR1 35.0°C 59.4°C		
			2 LF2 43.5°C 67.8°C		
			3 Q1 66.3°C 92.7°C		
			4 T1 PRI 73.6°C 95.8°C		
			5 C40 51.5°C 75.3°C		
			6 T1 SEC 75.7°C 97.9°C		
			7 C105 60.5°C 83.3°C		
			8 D100 84.5°C 106.1°C		
			9 LF101 45.2°C 68.5°C		
			10 U1 57.0°C 80.9°C		
			11 BD1 47.5°C 71.1°C		
			12 D5 59.6°C 85.0°C		
			13 RTH1 55.5°C 73.0°C		
			14 LF1 42.7°C 65.3°C		
			15 PCB(B) 45.1°C 68.8°C		
			16 C5 45.5°C 70.1°C		
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 121.00% LOAD Ta : 25°C	TEST : OK	PASS
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 100VAC O/P : FULL LOAD Ta : -30.0°C	TEST : OK	PASS
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 50°C HUMIDITY= 95.0% RH	TEST : OK	PASS
5	TEMPERATURE COEFFICIENT	±0.03% /(0°C~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.0000% /(0°C~50°C)	PASS
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK	PASS



7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C ~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec	TEST : OK	PASS
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60 min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	PASS
9	CAPACITOR LIFE CYCLE	:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50.0°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50.0°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50.0°C LIFE TIME	(1). 294387.5 HRS (2). 60225 HRS (3). 86233.8 HRS (4). 147695.4 HRS	PASS
10	MTBF	Conducted by Parts Stress Analysis Prediction 968.1K hrs min. MIL-HDBK-217F (25°C)		PASS
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 30000HRS @ TA 50°C		PASS

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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