



TEST REPORT: HDR-100-12

100W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Control Function Test
- Component Stress Test

■ SAFETY & E.M.C. TEST

- Safety Test
- E.M.C. Test

■ RELIABILITY TEST

- ENVIRONMENT TEST



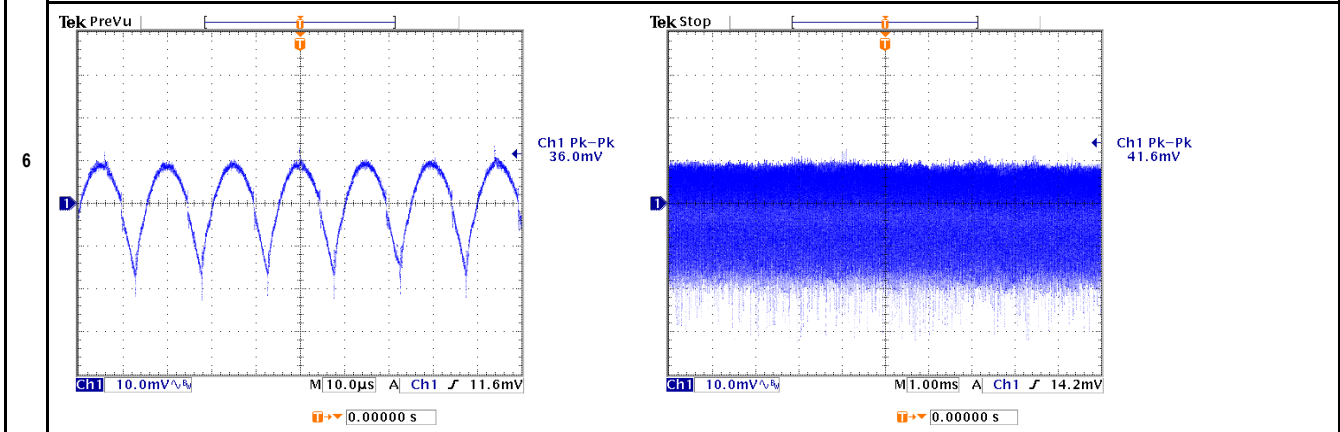
100W Single Output Switching Power Supply HDR-100 series

**DESIGN VERIFY TEST
OUTPUT FUNCTION**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 12.00V ~ 13.80V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 9.79V ~ 14.22V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 2.0% ~ -2.0%	I/P : 100VAC / 277VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.75% ~ -0.25%
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 100VAC / 277VAC O/P: FULL LOAD TA : 25°C	V1: 0.08% ~ 0.00%
4	LOAD REGULATION(MAX.)	V1 : 1.0% ~ -1.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.50% ~ -0.50%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 1.7 %
	RIPPLE & NOISE(Max)	V1 : 120 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 41.6 mVp-p

high frequency:

low frequency:



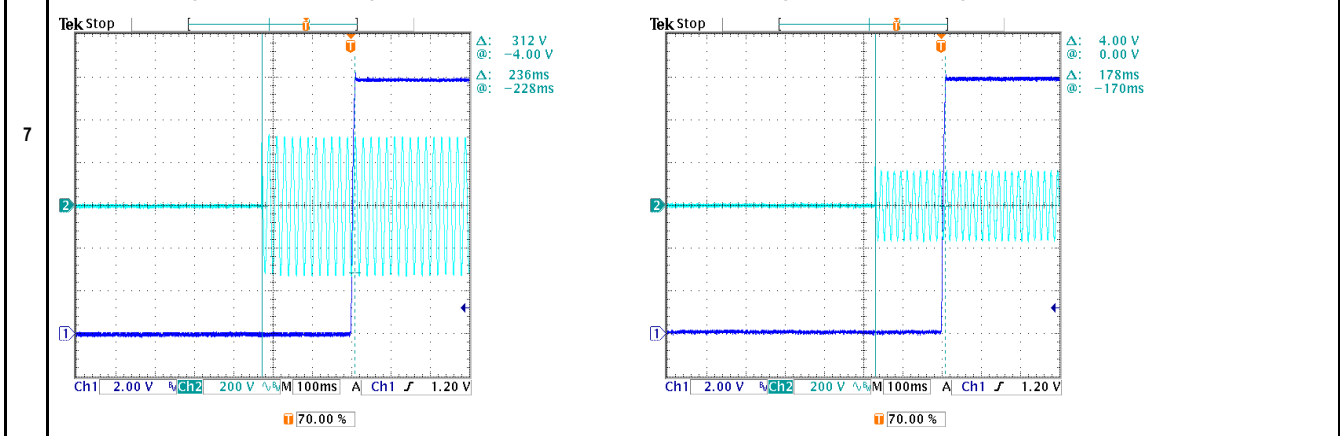
SET UP TIME (MAX.)	230VAC : 500ms 115VAC : 500ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 236ms 115VAC : 178ms
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INPUT=230VAC/50HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

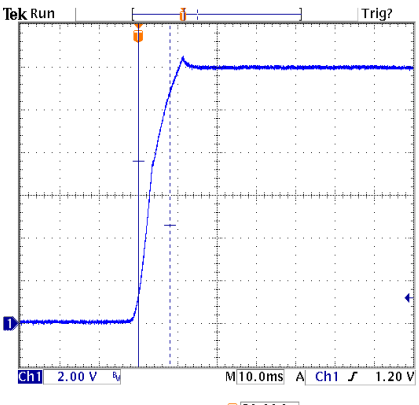
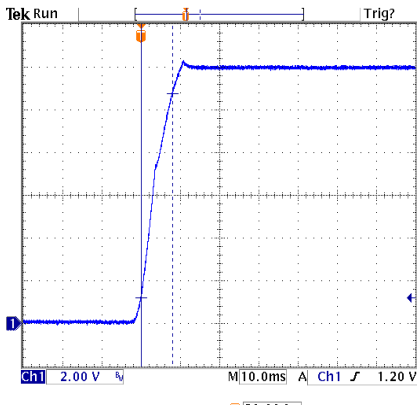
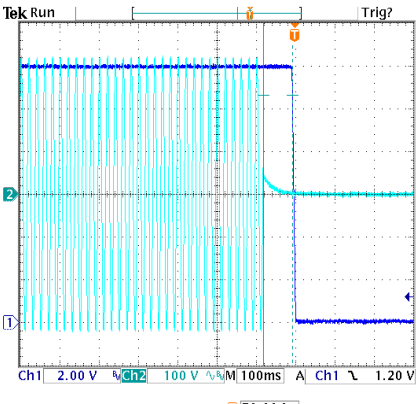
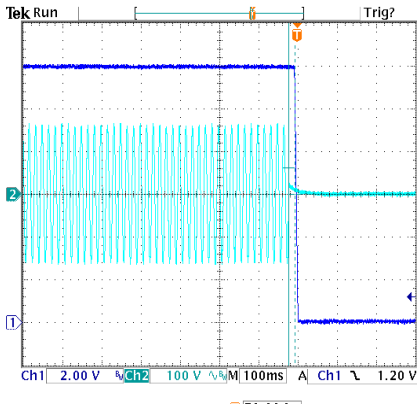
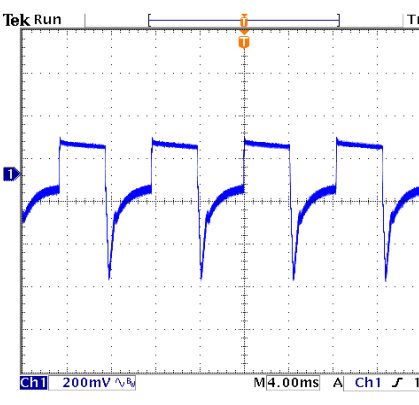
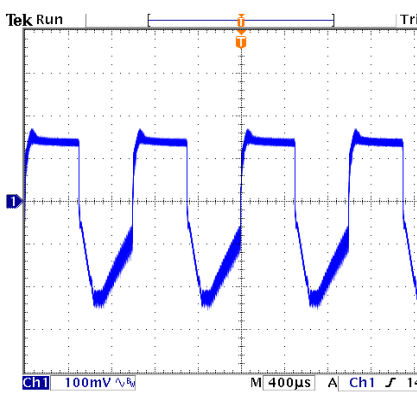
INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage





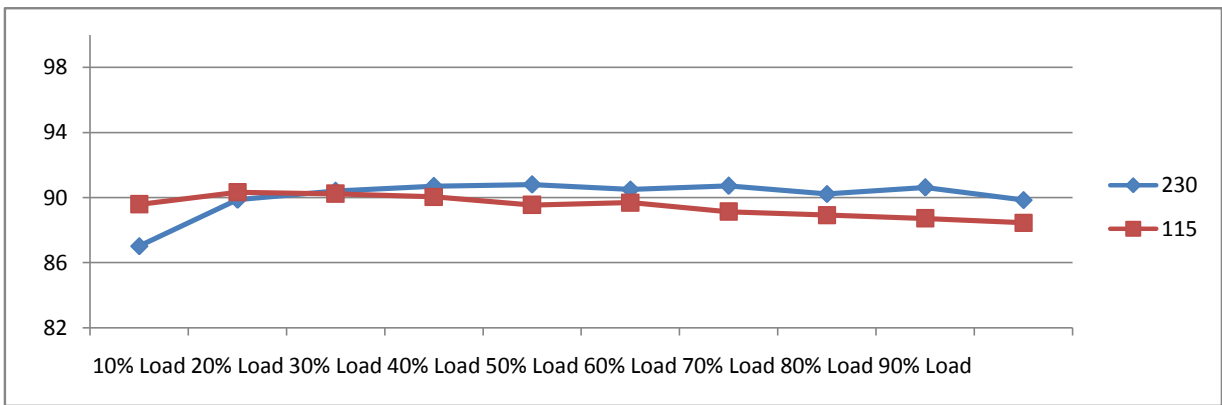
100W Single Output Switching Power Supply HDR-100 series

RISE TIME (MAX.)	230VAC : 50ms 115VAC : 50ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 8.0ms 115VAC : 8.0ms
8	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage 
9	230VAC : 50ms 115VAC : 12ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 74.0ms 115VAC : 16.0ms
10	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 
DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 230VAC O/P: (1)Full/Min load 50% duty/120HZ (2)Full/Min load 50% duty/1KHZ TA: 25°C	V1: 676mv 418mv unit:mVp-p
FULL /MIN LOAD 50%DUTY / 120HZ	FULL /MIN LOAD 50%DUTY / 1KHZ 		FULL /MIN LOAD 50%DUTY / 1KHZ 



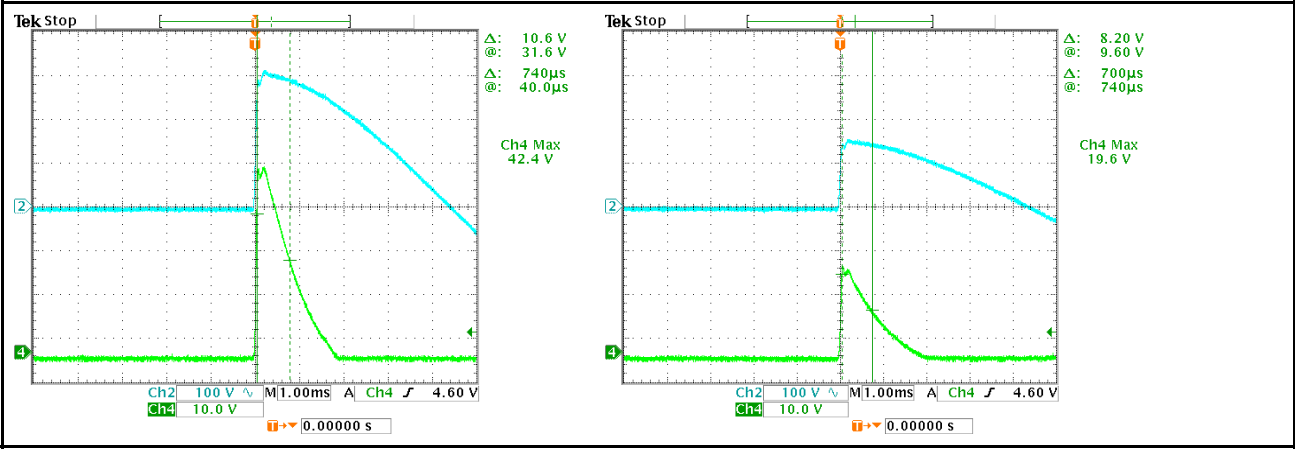
INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 277VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	69.0VAC ~ 277VAC
			I/P : LOW-LINE = 97VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 100VAC ~ 277VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	1.6 / 230VAC 3 / 115VAC	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	I= 0.729 / 230VAC I= 1.29 / 115VAC
5	NO LOAD POWER CONSUMPTION	< 0.30W	I/P : 230VAC O/P: MIN LOAD TA : 25°C	< 0.1319 W
	EFFICIENCY (TYP.)	88.0%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	89.85 %



INRUSH CURRENT (TYP.)	70A / 230VAC	I/P : 230VAC	I= 42.4A / 230VAC
	40A / 115VAC	I/P : 115VAC	I= 19.6A / 115VAC
	* COLD START	O/P: FULL LOAD	T50= 740.0us / 230VAC
		TA : 25°C	

INPUT=230VAC/50HZ @ FULL LOAD INPUT=115VAC/50HZ @ FULL LOAD
 CH2 : AC Input Voltage CH4 : Input current (1V=1A) CH2 : AC Input Voltage CH4 : Input current (1V=1A)





100W Single Output Switching Power Supply **HDR-100 series**

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	102% ~ 110%	I/P: 277VAC I/P: 230VAC I/P: 100VAC O/P: TESTING TA: 25°C	107.50% 277VAC 107.60% 230VAC 107.90% 100VAC Constant Current Limiting
2	OVER VOLTAGE PROTECTION	14.20V ~ 16.20V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD TA: 25°C	15.18V 277VAC 15.23V 230VAC 15.22V 85VAC Shut down Re- power ON
3	OVER TEMPERATURE PROTECTION	Shut down Re- power ON	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD	O.T.P. Active Shut down Re- power ON
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Constant Current Limiting

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 600V 11.0A	I/P : 280VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 280VAC VDS: (1). 540.00V (2). 496.00V (3). 526.00V
2	O/P MOSFET	Q100 Rated : 100V 100.0A	I/P : 280VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	Q100 VDS : (1). 73.20V (2). 60.00V (3). 73.20V
3	Input Capacitor	C5 Rated : 180uf 420V	I/P : 280VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change (4)Full Load Continue Ta : 25°C	(1). 374.00V (2). 380.00V (3). 364.00V (4). 364.00V
4	Control IC	U1 Rated : 35V (max) 0V (min) U100 Rated : 27V (max) 0V (min)	I/P : 280VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 U100 (1). 19.50V 13.90V (2). 11.90V 1.31V (3). 12.00V 4.50V (4). 19.60V 15.30V (5). 15.60V 9.90V
6	Clamp Diode	D5 Rated : 1000V 2.0A	I/P : 280VAC O/P : (1)Dynamic Load Full/Min Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1). 466.00V (2). 468.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.000KVAC /min	I/P-O/P: 3.600KVAC /min Ta : 25°C	I/P-O/P: 2.33mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE



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E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N: 2KV;L/N-PE: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : HDR-100-12		
		1. ROOM AMBIENT BURN-IN : 1HRS		
		IP: 230VAC O/P: 100% LOAD TA= 19.2°C		
		2. HIGH AMBIENT BURN-IN : 1HRS		
		IP: 230VAC O/P: 100% LOAD TA= 47.8°C		

NO	Position	ROOM AMBIENT Ta=19.2°C	HIGH AMBIENT Ta=47.8°C
1	LF1	35.9°C	62.4°C
2	LF2	46.9°C	73.7°C
3	BD1	54.9°C	82.9°C
4	ZNR1	36.9V	63.6°C
5	CS	51.7°C	79.6°C
6	C40	60.1°C	83.9°C
7	T1	70.5°C	94.2°C
8	Q1	66.4°C	96.2°C
9	Q100	75.7°C	99.1°C
10	C105	70.9°C	92.3°C
11	C106	68.3°C	90.2°C
12	L101	85.7°C	105.6°C
13	R8	69.4°C	96.2°C
14	U1	66.1V	85.2°C
15	D5	67.0°C	94.9°C
16	D40	62.2°C	84.0°C
17	RTH2	52.2°C	76.4°C



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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 106% LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 277VAC / 100VAC O/P : FULL LOAD Ta : -30.0°C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 NO DAMAGE	I/P : 285VAC O/P : FULL LOAD Ta : 50 HUMIDITY= 95.0% RH	TEST : OK
5	TEMPERATURE COEFFICIENT	±0.03% /°C(0~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.03% /°C(0~50°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35 ~ 55 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 3sec ; turn off 1sec @ 15cycle Full Load burn in@ 1cycle		TEST : OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 LIFE TIME		(1). 48916 HRS (2). 14241 HRS (3). 38169 HRS (4). 78717 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 159K hrs min. Telcordia SR-332 (Bellcore) ; 46.3K hrs min. MIL-HDBK-217F (25°C)		
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): 30000HRS @ TA 50°C		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ