

MODEL : SE-350-27

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1: 200 mVp-p (Max)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	V1: 50 mVp-p (Max)	PASS
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 26V ~ 32V	I/P: 230 VAC I/P:115 VAC O/P:MIN LOAD Ta:25°C	25.488V~34.026V/230VAC 25.496V~34.026V//115VAC	PASS
3	OUTPUT VOLTAGE TOLERANCE	V1: -1.0 %~ +1.0 % (Max)	I/P: 180VAC / 264 VAC O/P:FULL/ 0% LOAD Ta:25°C	V1: -0.229%~ +0.419 %	PASS
4	LINE REGULATION	V1: -0.5 %~ +0.5 % (Max)	I/P: 180 VAC ~ 264VAC O/P:FULL LOAD Ta:25°C	V1: -0.022 %~ 0.022 %	PASS
5	LOAD REGULATION	V1: -0.5 %~ +0.5 % (Max)	I/P: 230 VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.229 %~ 0.184 %	PASS
6	SET UP TIME	230VAC/ 1000 ms (Max) 115VAC/ 1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230 VAC/ 110.618 ms 115 VAC/ 95.353 ms	PASS
7	RISE TIME	230VAC/ 50 ms (Max) 115VAC/ 50 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230 VAC/6.729ms 115 VAC/6.615ms	PASS
8	HOLD TIME	230VAC/ 20 ms (Typ) 115VAC/ 16 ms (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230 VAC/31.028ms 115 VAC/25.786ms	PASS
9	OVER/UNDERSHOOT TEST	< ±5 %	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: ±1.111 %	PASS
10	DYNAMIC LOAD	V1: 2700 mVp-p	I/P: 230 VAC O/P: (1)FULL /Min LOAD 90%DUTY/1KHZ (2)FULL /Min LOAD 50%DUTY/120HZ Ta:25°C	(1) 450 mVp-p (2) 800 mVp-p	PASS

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	180 VAC ~ 264 VAC	I/P: TESTING O/P: FULL LOAD Ta: 25°C	180 V ~ 264 V	PASS
			(1) I/P: LOW-LINE-3V= 177 V HIGH-LINE+15%= 300 V O/P: FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (2) I/P: 230VAC ON: 0.5 Sec . OFF: 0.5 Sec 20MIN (AC POWER ON/OFF NO DAMAGE)	TEST: (1) OK (2) OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P: 180 VAC ~264 VAC O/P: FULL-MIN LOAD Ta: 25°C	TEST: OK	PASS
3	EFFICIENCY	88 % (Typ)	I/P: 230 VAC O/P: FULL LOAD Ta: 25°C	88.71 %	PASS
4	INPUT CURRENT	230 V/ 4 A (Typ) 115 V/ 7 A (Typ)	I/P: 230 VAC I/P: 115 VAC O/P: FULL LOAD Ta: 25°C	I = 3.432A / 230VAC I = 5.810A / 115VAC	PASS
5	INRUSH CURRENT	230 V/ 60 A 115 V/ 40 A COLD START	I/P: 230 VAC I/P: 115 VAC O/P: FULL LOAD Ta: 25°C	I = 45.390 A / 230VAC I = 34.421 A / 115VAC	PASS

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105%~ 135 % RATED OUTPUT POWER	I/P: 264 VAC I/P: 230 VAC I/P: 180 VAC O/P: TESTING Ta: 25°C	125.23 %/264VAC 125.08 %/ 230VAC 125.00 %/ 180 VAC Constant Current Limiting	PASS
2	OVER VOLTAGE PROTECTION	CH1: 33.7 V~ 39.2 V	I/P: 264 VAC I/P: 230 VAC I/P: 180 VAC O/P: MIN LOAD Ta: 25°C	35.44 V/264VAC 35.46 V/ 230VAC 35.43 V/ 180VAC Shut off o/p voltage, Re- power ON to recover	PASS
3	OVER TEMPERATURE PROTECTION	SPEC: TSW1= 75 °C ±5 °C O.T.P. NO DAMAGE	I/P: 230 VAC O/P: FULL LOAD	78.8 °C / 230 VAC O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	PASS
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264 VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Constant Current Limiting	PASS

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	FAN ON/OFF CONTROL	$\geq 55\text{ }^{\circ}\text{C}$ FAN ON $\leq 50\text{ }^{\circ}\text{C}$ FAN OFF	I/P: 230 VAC O/P:FULL LOAD Ta:25 $^{\circ}\text{C}$	57.6 $^{\circ}\text{C}$ FAN ON 47.9 $^{\circ}\text{C}$ FAN OFF	PASS

ENVIRONMENT TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT																																																																																
1	TEMPERATURE RISE TEST	MODEL : SE-350-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P: 230 VAC O/P: 100% LOAD Ta= 27.0 $^{\circ}\text{C}$ 2. HIGH AMBIENT BURN-IN : 2 HRS I/P: 230 VAC O/P: 100% LOAD Ta= 52.5 $^{\circ}\text{C}$			PASS																																																																																
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 230 VAC O/P: 130% LOAD Ta:25 $^{\circ}\text{C}$	TEST : OK	PASS																																																																																
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P: 264 VAC/180 VAC O/P: 100% LOAD Ta= -20 $^{\circ}\text{C}$	TEST : OK	PASS																																																																																
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 $^{\circ}\text{C}$ NO DAMAGE	I/P: 272 VAC O/P:FULL LOAD Ta= 50 $^{\circ}\text{C}$ HUMIDITY= 95 %R.H	TEST : OK	PASS																																																																																
5	TEMPERATURE COEFFICIENT	$\pm 0.03\%$ (0~50 $^{\circ}\text{C}$)	I/P: 230 VAC O/P:FULL LOAD	$\pm 0.007\%$ (0~50 $^{\circ}\text{C}$)	PASS																																																																																
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40 $^{\circ}\text{C}$ ~ +90 $^{\circ}\text{C}$ 2. Temperature change rate : 25 $^{\circ}\text{C}$ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK	PASS																																																																																

7.	THERMAL SHOCK TEST	1. Thermal shock Temperature : -25 °C~+55 °C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load 58SEC ON/2SEC OFF	TEST : OK	PASS
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (2) Frequency:10~500Hz (3) Sweep Time:10min/sweep cycle (4) Acceleration:3G (5) Test Time:1 hour in each axis (X.Y.Z) (6) Ta:25°C	TEST : OK	PASS
9	CAPACITOR LIFE CYCLE	SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P: 230 VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 976986 HRS (2) I/P: 230 VAC O/P:FULL LOAD Ta= 50 °C LIFE TIME= 197004 HRS (3) I/P: 230 VAC O/P:75% LOAD Ta= 50 °C LIFE TIME= 215575 HRS (4) I/P: 230 VAC O/P:50% LOAD Ta= 50 °C LIFE TIME= 239224 HRS		PASS
10	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 234.3K HRS		PASS
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 20,000 hours @ Ta 50°C		PASS

SAFETY TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-FG: 1.5 KVAC/min I/P-O/P: 3.0 KVAC/min O/P-FG: 0.5 KVAC/min EN 60950	I/P-FG: 1.8 KVAC/min I/P-O/P: 3.6 KVAC/min O/P-FG: 0.6 KVAC/min Ta:25°C	I/P-FG: 3.795 mA I/P-O/P: 3.915 mA O/P-FG: 5.11 mA NO DAMAGE	PASS
2	ISOLATION RESISTANCE	I/P-FG: 500VDC>100MΩ I/P-O/P:500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-FG: 500 VDC I/P-O/P: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-FG: >9999 MΩ I/P-O/P: >9999 MΩ O/P-FG: >9999 MΩ NO DAMAGE	PASS
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ EN 60950	40 A / 2 min Ta:25°C	3 mΩ	PASS
4	LEAKAGE CURRENT	< 3.5 mA / 240VAC EN 60950	I/P: 264 VAC O/P:NO LOAD Ta:25°C	L-FG: 0.7793 mA N-FG: 0.8101 mA	PASS

E.M.C TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	PASS
2	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	PASS
3	SURGE	IEC61000-4-5 LIGHT INDUSTRY L-N :1KV L,N-PE:2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	PASS

COMPONENT STRESS TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q 1 Rated FMH07N90E : 900 V 7 A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2)Output Short (3)Dynamic Load 50% Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz Ta:25°C	(1) 898 V (2) 744 V (3) 784 V (4) 828 V	PASS
2	Diode Peak Voltage	D 100 Rated ESAD92-02A: 200 V 20 A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2)Output Short (3)Dynamic Load 50% Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz Ta:25°C	(1) 196 V (2) 194 V (3) 185 V (4) 189 V	PASS
3	Control IC Voltage Test	U 1 Rated TL3845P : 30 V	I/P:High-Line +3V =267 V O/P: (1) Output Short (2)O.L.P (3)O.V.P (4)NO LOAD VR 下限 LOW LINE Ta:25°C	(1) 14.9 V (2) 15.3 V (3) 13.9 V (4) 13.8 V	PASS

2007/3/20 A50-S014

SAMPLE	TESTER	APPROVAL
PRODUCT SAMPLE	FRANK	WANGDE