



MODEL : PB-600-24

OUTPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|----------------------|---------------|---|--------------------------------------|---------|
| 1 | BOOST CHARGE VOLTAGE | 28.8V ± 0.6V | I/P : 230 VAC I/P : 115 VAC O/P : BAT LOAD Ta : 25°C | 28.8 V/ 230 VAC 28.76 V/ 115 VAC | P |
| 2 | FLOAT CHARGE VOLTAGE | 27.6V ± 0.6V | I/P : 230 VAC I/P : 115 VAC O/P : BAT LOAD Ta : 25°C | 27.77 V/ 230 VAC 27.77 V/ 115 VAC | P |
| 3 | OUTPUT CURRENT | 21A | I/P : 230 VAC O/P : BAT LOAD Ta : 25°C | 21.4 A/ 230 VAC | P |

INPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|-----------------------|--|--|--|---------|
| 1 | INPUT VOLTAGE RANGE | 90VAC~264 VAC | I/P : TESTING O/P : FULL LOAD Ta : 25°C | 80V~264V | P |
| | | | I/P : LOW-LINE=80VAC (+8VAC,-4VAC) HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE) | TEST : OK | |
| 2 | INPUT FREQUENCY RANGE | 47HZ ~63 HZ NO DAMAGE OSC | I/P : 90VAC ~ 264 VAC O/P : FULL~MIN LOAD Ta : 25°C | TEST : OK | P |
| 3 | POWER FACTOR | 0.95 / 230 VAC (TYP) 0.98 / 115 VAC (TYP) | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | PF= 0.96 / 230 VAC PF= 1 / 115 VAC | P |
| 4 | EFFICIENCY | 87 % (TYP) | I/P : 230 VAC O/P : FULL LOAD Ta : 25°C | 88.5 % | P |
| 5 | INPUT CURRENT | 230V/ 3.4 A (TYP) 115V/ 6.8 A (TYP) | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | I = 2.98 A/ 230 VAC I = 6.23 A/ 115 VAC | P |
| 6 | INRUSH CURRENT | 230V/ 50 A (TYP) 115V/ 25 A (TYP) COLD START | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | I = 40 A/ 230 VAC I = 20 A/ 115 VAC | P |
| 7 | LEAKAGE CURRENT | < 3.5 mA / 240 VAC | I/P : 254 VAC O/P : Min LOAD Ta : 25°C | L-FG : 0.5 mA N-FG : 0.85 mA | P |

PROTECTION FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|-----------------------------|--|--|--|---------|
| 1 | OVER VOLTAGE PROTECTION | CH1 : 32V~35V NO CHARGE MODE TEST | I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C | 34.04V/ 230 VAC 34.02V/ 115 VAC PROTECTION RESULT (1) CHARGE OFF (2) RED LED LIGHT (3) RY13/ RY15 RELAY POINT OPEN (4) FAN OFF (5) SHUT DOWN Re-POWER ON | P |
| 2 | OVER TEMPERATURE PROTECTION | Automatically dreate charge current until zero, recovers automatically after temperature goes down | I/P : 230 VAC O/P : BAT. LOAD | O.T.P. Active PROTECTION RESULT (1) CHARGE OFF (2) RED LED LIGHT (3) RY13/ RY15 RELAY POINT OPEN (4) FAN ON (5) Shut down o/p voltage · recovers automatically after temperature goes down | P |
| 3 | O/P SHORT PROTECTION | SHORT EVERY OUTPUT 1 HOUR NO DAMAGE +V AND -V SHORT | I/P : 264 VAC O/P : NO LOAD Ta : 25°C | PROTECTION RESULT (1) CHARGE OFF (2) RED LED LIGHT (3) RY13 RELAY POINT OPEN (4) RY15 RELAY POINT SHORT (5) FAN OFF (6) SHUT DOWN Re-POWER ON | P |
| 4 | BATTERY REVERSE POLARITY | Yes. Protected by internal circuit | I/P : 230 VAC O/P : BAT. LOAD Ta : 25°C | PROTECTION RESULT (1) CHARGE OFF (2) RED LED LIGHT (3) RY13 RELAY POINT OPEN (4) RY15 RELAY POINT SHORT (5) FAN OFF (6) SHUT DOWN Re-POWER ON | P |

CONTROL FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT | | | | | | | | | | | | | | | | | | |
|---------------------------|-------------------------------------|---|---|--|--------------|--------------|--------------|---------------|-----------|------------|-------------|---|---|---------------------------|--------------------------|--------------|--------------|--------------|---------------|----------|--------------|---------------|---|
| 1 | FAN SPEED CONTROL | <table border="1"> <thead> <tr> <th colspan="3">FAN VOLTAGE</th> </tr> </thead> <tbody> <tr> <td>20% LOAD</td> <td>40%~60% LOAD</td> <td>80%~100% LOAD</td> </tr> <tr> <td>7V~8.5V</td> <td>9.5V~10.5V</td> <td>10.6V~11.5V</td> </tr> </tbody> </table> | FAN VOLTAGE | | | 20% LOAD | 40%~60% LOAD | 80%~100% LOAD | 7V~8.5V | 9.5V~10.5V | 10.6V~11.5V | I/P : 230 VAC O/P : BAT. LOAD | <table border="1"> <thead> <tr> <th colspan="3">FAN VOLTAGE</th> </tr> </thead> <tbody> <tr> <td>20% LOAD</td> <td>40%~60% LOAD</td> <td>80%~100% LOAD</td> </tr> <tr> <td>8V</td> <td>9.97V~10.04V</td> <td>11.27V~11.18V</td> </tr> </tbody> </table> | FAN VOLTAGE | | | 20% LOAD | 40%~60% LOAD | 80%~100% LOAD | 8V | 9.97V~10.04V | 11.27V~11.18V | P |
| FAN VOLTAGE | | | | | | | | | | | | | | | | | | | | | | | |
| 20% LOAD | 40%~60% LOAD | 80%~100% LOAD | | | | | | | | | | | | | | | | | | | | | |
| 7V~8.5V | 9.5V~10.5V | 10.6V~11.5V | | | | | | | | | | | | | | | | | | | | | |
| FAN VOLTAGE | | | | | | | | | | | | | | | | | | | | | | | |
| 20% LOAD | 40%~60% LOAD | 80%~100% LOAD | | | | | | | | | | | | | | | | | | | | | |
| 8V | 9.97V~10.04V | 11.27V~11.18V | | | | | | | | | | | | | | | | | | | | | |
| 2 | REMOTE CONTROL | Rc+ / Rc- SHORT : CHARGING OFF OPEN : CHARGING ON | I/P : 230 VAC O/P : BAT. LOAD Ta : 25°C | SHORT : CHARGING OFF OPEN : CHARGING ON | P | | | | | | | | | | | | | | | | | | |
| 3 | CHARGING OK (RY15) | RY15 : SHORT : NORMAL WORK OPEN : Failure or the protection function is activating | I/P : 230 VAC O/P : BAT. LOAD Ta : 25°C | RY15 : SHORT : NORMAL WORK OPEN : Failure or the protection function is Activating | P | | | | | | | | | | | | | | | | | | |
| 4 | OUTPUT OK | 1. OUTPUT OK (RY13) <table border="1"> <thead> <tr> <th></th> <th>Between Pin1&Pin2 (RY13)</th> <th>Color of LED</th> </tr> </thead> <tbody> <tr> <td>Battery full</td> <td>On (short)</td> <td>Green</td> </tr> <tr> <td>Charging</td> <td>Off (open)</td> <td>Orange</td> </tr> </tbody> </table> | | Between Pin1&Pin2 (RY13) | Color of LED | Battery full | On (short) | Green | Charging | Off (open) | Orange | I/P : 230 VAC O/P : BAT. LOAD Ta : 25°C | 1.OUTPUT OK (RY13) <table border="1"> <thead> <tr> <th></th> <th>Between Pin1&Pin2 (RY13)</th> <th>Color of LED</th> </tr> </thead> <tbody> <tr> <td>Battery full</td> <td>On (short)</td> <td>Green</td> </tr> <tr> <td>Charging</td> <td>Off (open)</td> <td>Orange</td> </tr> </tbody> </table> | | Between Pin1&Pin2 (RY13) | Color of LED | Battery full | On (short) | Green | Charging | Off (open) | Orange | P |
| | Between Pin1&Pin2 (RY13) | Color of LED | | | | | | | | | | | | | | | | | | | | | |
| Battery full | On (short) | Green | | | | | | | | | | | | | | | | | | | | | |
| Charging | Off (open) | Orange | | | | | | | | | | | | | | | | | | | | | |
| | Between Pin1&Pin2 (RY13) | Color of LED | | | | | | | | | | | | | | | | | | | | | |
| Battery full | On (short) | Green | | | | | | | | | | | | | | | | | | | | | |
| Charging | Off (open) | Orange | | | | | | | | | | | | | | | | | | | | | |
| 5 | TEMPERATURE SENSE | Temperature sensor comes along with the charger can be connected to the unit to allow temperature compensation of the charging voltage If the sensor is not used ,the charger still works normally <table border="1"> <thead> <tr> <th colspan="3">Constant voltage point(V)</th> </tr> </thead> <tbody> <tr> <td>Ta=0°C</td> <td>Ta=25°C</td> <td>Ta=50°C</td> </tr> <tr> <td>29.6±0.4V</td> <td>28.8±0.4V</td> <td>27.9±0.4V</td> </tr> </tbody> </table> | Constant voltage point(V) | | | Ta=0°C | Ta=25°C | Ta=50°C | 29.6±0.4V | 28.8±0.4V | 27.9±0.4V | I/P : 230 VAC O/P : BAT. LOAD Ta : 25°C | <table border="1"> <thead> <tr> <th colspan="3">Constant voltage point(V)</th> </tr> </thead> <tbody> <tr> <td>Ta=0°C</td> <td>Ta=25°C</td> <td>Ta=50°C</td> </tr> <tr> <td>29.67V</td> <td>28.8V</td> <td>27.7V</td> </tr> </tbody> </table> | Constant voltage point(V) | | | Ta=0°C | Ta=25°C | Ta=50°C | 29.67V | 28.8V | 27.7V | P |
| Constant voltage point(V) | | | | | | | | | | | | | | | | | | | | | | | |
| Ta=0°C | Ta=25°C | Ta=50°C | | | | | | | | | | | | | | | | | | | | | |
| 29.6±0.4V | 28.8±0.4V | 27.9±0.4V | | | | | | | | | | | | | | | | | | | | | |
| Constant voltage point(V) | | | | | | | | | | | | | | | | | | | | | | | |
| Ta=0°C | Ta=25°C | Ta=50°C | | | | | | | | | | | | | | | | | | | | | |
| 29.67V | 28.8V | 27.7V | | | | | | | | | | | | | | | | | | | | | |
| 6 | LEAKAGE CURRENT FROM BATTERY (Typ.) | 1mA | I/P : AC OFF O/P : BAT. LOAD Ta : 25°C | 0.85 mA | P | | | | | | | | | | | | | | | | | | |

ENVIRONMENT TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|---|---|--|------------------|---------|
| 1 | TEMPERATURE RISE TEST | MODEL : 1. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : BAT 190AH Ta= 55.5 °C SELECT : 8STAGE 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 264VAC O/P : BAT 190AH Ta= 58.3°C SELECT : 8STAGE 3. HIGH AMBIENT BURN-IN : 22 HRS I/P : 100VAC O/P : BAT 190AH Ta= 61.8°C SELECT : 8STAGE 4. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 90VAC O/P : BAT 190AH Ta= 54 °C SELECT : 8STAGE | | | P |
| 2 | LOW TEMPERATURE TURN ON TEST | TURN ON AFTER 2 HOUR | I/P : 264 VAC O/P : BAT 46AH Ta= -25 °C | TEST : OK | P |
| 3 | HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST | AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE | I/P : 272 VAC O/P : BAT190AH Ta= 50°C HUMIDITY= 95 %R.H | TEST : OK | P |
| 4 | TEMPERATURE COEFFICIENT | ± 0.05 %(0~50°C) | I/P : 230 VAC O/P : BAT 190AH | ± 0.02 %(0~50°C) | P |
| 5 | VIBRATION TEST | 1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 2G (5) Test Time : 1 hour in each axis (X.Y.Z) (6) Ta : 25°C | | TEST : OK | P |

SAFETY TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|----------------------|--|---|--|---------|
| 1 | WITHSTAND VOLTAGE | I/P-O/P : 3 KVAC/min I/P-FG : 1.5 KVAC/min O/P-FG : 0.5 KVAC/min | I/P-O/P : 3.6 KVAC/min I/P-FG : 1.8 KVAC/min O/P-FG : 0.7 KVAC/min Ta : 25°C | I/P-O/P : 7.33 mA I/P-FG : 5.33 mA O/P-FG : 0.03 mA NO DAMAGE | P |
| 2 | ISOLATION RESISTANCE | I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ | I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C | I/P-O/P : 10.7 GΩ I/P-FG : 3 GΩ O/P-FG : 4.7 GΩ NO DAMAGE | P |
| 3 | GROUNDING CONTINUITY | FG(PE) TO CHASSIS OR TRACE < 100 mΩ | 40 A / 2min Ta : 25°C | 27 mΩ | P |
| 4 | APPROVAL | TUV: Certificate NO : R50167307 UL: File NO : E329126 | | | P |

E.M.C TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|---|---|--|-------------------------------|---------|
| 1 | HARMONIC | EN61000-3-2,-3 CLASS A CLASS D | I/P : 230 VAC (50HZ) O/P : BAT. LOAD Ta : 25°C | PASS | P |
| 2 | CONDUCTION | EN55022 CLASS B | I/P : 230 VAC (50HZ) O/P : BAT. LOAD Ta : 25°C | PASS Test by certified Lab | P |
| 3 | RADIATION | EN55022 CLASS B | I/P : 230 VAC (50HZ) O/P : BAT. LOAD Ta : 25°C | PASS Test by certified Lab | P |
| 4 | E.S.D | EN61000-4-2 LIGHT INDUSTRY AIR : 8KV / Contact : 4KV | I/P : 230 VAC (50HZ) O/P : BAT. LOAD Ta : 25°C | CRITERIA A | P |
| 5 | E.F.T | EN61000-4-4 LIGHT INDUSTRY INPUT : 1KV | I/P : 230 VAC (50HZ) O/P : BAT. LOAD Ta : 25°C | CRITERIA A | P |
| 6 | SURGE | IEC61000-4-5 LIGHT INDUSTRY L-N : 1KV L,N-PE : 2KV | I/P : 230 VAC (50HZ) O/P : BAT. LOAD Ta : 25°C | CRITERIA A | P |
| 7 | Test by certified Lab & Test Report Prepare | | | | |

M.T.B.F & LIFE CYCLE CALCULATION

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|-------------------------|---|---|--------|---------|
| 1 | CAPACITOR LIFE CYCLE | PB-600-24 : SUPPOSE C105 IS THE MOST CRITICAL COMPONENT | I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME= 1689239.4 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME= 298605.6 HRS | | P |
| 2 | MTBF | Conducted by Parts Stress Analysis Prediction 135.6K hrs min. MIL-HDBK-217F (25°C) | | | P |



COMPONENT STRESS TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | VERDICT |
|----|---|--------------------------------------|--|------------------------|---------|
| 1 | Power Transistor (D to S) or (C to E) Peak Voltage | Q 900 Rated STF21NM60N : 17A/600V | I/P : High-Line +3V = 267 V O/P : (1) BAT LOAD INPUT (2) Output Short Ta : 25°C | (1) 418 V (2) 550 V | P |
| 2 | Diode Peak Voltage | D 101 Rated 30CPQ150 : 30A/150V | I/P : High-Line +3V = 267 V O/P : (1) BAT LOAD INPUT (2) Output Short Ta : 25°C | (1) 91 V (2) 100 V | P |
| 3 | Input Capacitor Voltage | C 5 Rated 330u/420V 105°C | I/P : High-Line +3V = 267 V O/P : (1) BAT LOAD (2) Output Short Ta : 25°C | (1) 382 V (2) 383 V | P |
| 4 | Control IC Voltage Test | U 150 Rated SG3525AN : 8V~ 35 V | I/P : High-Line +3V = 267 V O/P : (1) BAT LOAD (2) Output Short Ta : 25°C | (1) 13 V (2) 13 V | P |
| 5 | P.F.C Transistor (D to S) or (C to E) Peak Voltage | Q 1 Rated STP21NM60N : 17A/600V | I/P : High-Line +3V = 267 V O/P : (1) BAT LOAD INPUT (2) Output Short Ta : 25°C | (1) 430 V (2) 438 V | P |

| DATE | SAMPLE | TEST RESULT | TESTER | APPROVAL |
|-----------|----------------------------|-------------|------------|---------------|
| 2009/1/22 | RD SMAPLE | PASS | SANFORD SU | VINCENT TSENG |
| 2009/6/16 | PRODUCT SAMPLE W0903A42 | PASS | SANFORD SU | VINCENT TSENG |
| 2009/6/25 | PRODUCT SAMPLE W0906A29 | PASS | SANFORD SU | VINCENT TSENG |

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